

## Three-point grippers DHDS

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## Three-point grippers DHDS

Key features

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### At a glance

#### General information

- Resilient and precise T-slot guide of the gripper jaws
- High gripping forces with compact dimensions
- Gripper jaw centring options
- Max. repetition accuracy
- Gripping force retention
- Internal fixed flow control
- Wide range of options for mounting on drive units

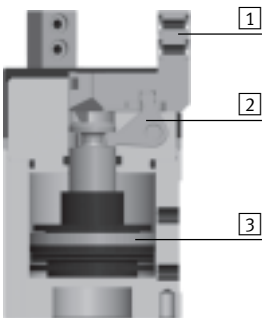
- Sensor technology:
  - Adaptable position sensor for the small gripper sizes
  - Integratable proximity sensors for the medium and large gripper sizes

#### Flexible range of applications

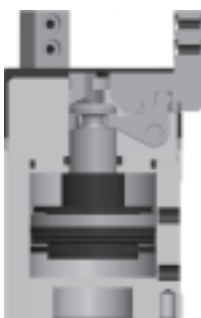
- Can be used as a double-acting and single-acting gripper
- Compression spring for supplementary or retaining gripping forces
- Suitable for external and internal gripping

### The technology in detail


#### Gripper closed



#### Gripper open



- 1 Gripper jaw
- 2 Reversing lever
- 3 Piston with magnet

 **Note**  
Gripper selection  
sizing software  
→ [www.festo.com](http://www.festo.com)

### Position sensing/force control

#### With position transmitter SMAT-8M



- Analogue positional feedback possible
- Analogue output 0 ... 10 V

#### With proportional pressure regulator VPPM



- Infinite adjustment of the gripping force possible
- Setpoint input
    - 0 ... 10 V
    - 4 ... 20 mA

#### With proximity sensor SMT-8G



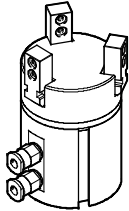
- Multiple positions can be sensed:
- Open
  - Closed
  - Workpiece gripped

# Three-point grippers DHDS

Key features

## Supply ports

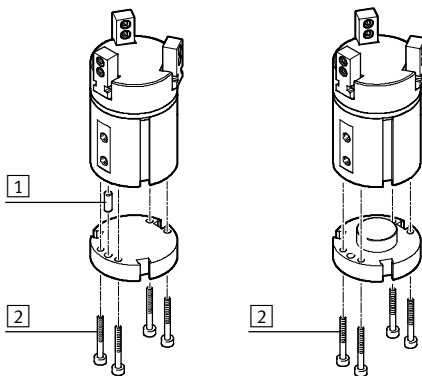
At the side



## Mounting options

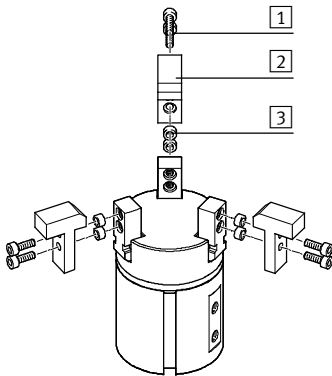
Size 16

Size 32, 50




- 1 Centring pin
- 2 Mounting screws

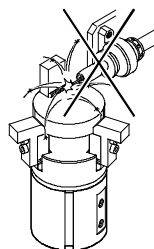
## Mounting options for external gripper fingers



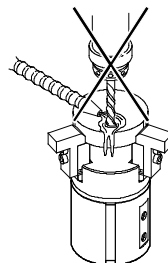
- 1 Mounting screws
- 2 Gripper fingers
- 3 Centring sleeves

 Note

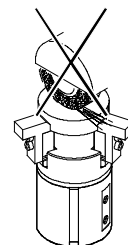
These grippers are not designed for the following or similar sample applications:



- Welding spatter



- Machining
- Aggressive media



- Grinding dust

## Three-point grippers DHDS

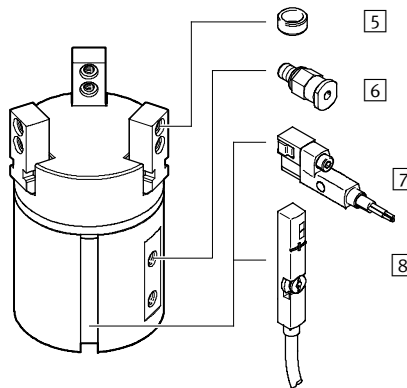
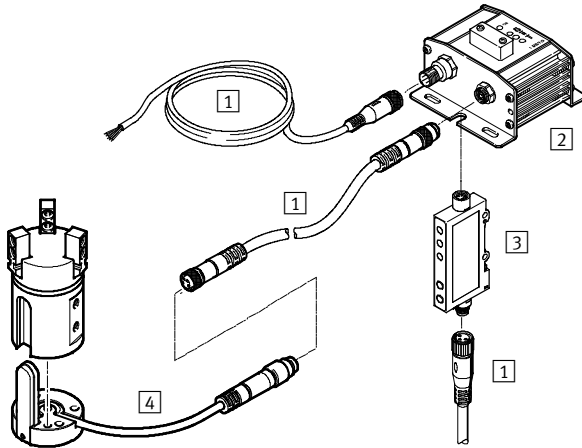
Peripherals overview

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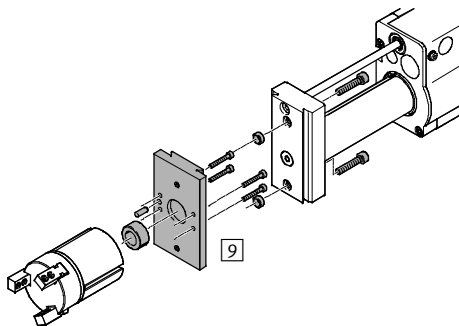
### Peripherals overview

DHDS-16

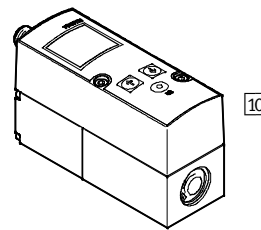
DHDS-32, 50



### System product for handling and assembly technology



### Proportional pressure regulator VPPM



Accessories		
Type	Brief description	→ Page/Internet
[1] Connecting cable NEBU	For connecting evaluation unit and signal converter	17
[2] Evaluation unit SMH-AE1	<ul style="list-style-type: none"> <li>For evaluating signals for position sensor SMH-S1</li> <li>For size 16</li> </ul>	17
[3] Signal converter SVE4	<ul style="list-style-type: none"> <li>For evaluating signals for position sensor SMH-S1</li> <li>For size 16</li> </ul>	17
[4] Position sensor SMH-S1	<ul style="list-style-type: none"> <li>Adaptable and integratable sensor technology, for sensing the piston position</li> <li>For size 16</li> </ul>	17
[5] Centring sleeve ZBH	<ul style="list-style-type: none"> <li>For centring the gripper fingers on the gripper jaws</li> <li>The scope of delivery of the gripper includes 6 centring sleeves</li> </ul>	17
[6] Push-in fitting QS	For connecting compressed air tubing with standard O.D.	quick star
[7] Proximity sensor SMT-8G	<ul style="list-style-type: none"> <li>For sensing the piston position</li> <li>Proximity sensor does not project past the housing at the bottom</li> <li>For size 32, 50</li> </ul>	18
[8] Position transmitter SMAT-8M	<ul style="list-style-type: none"> <li>Continuously senses the position of the piston. Has an analogue output with an output signal in proportion to the piston position.</li> <li>For size 32, 50</li> </ul>	18
[9] Adapter kit HMSV, HAPG, HAPS, HMVA	Connecting plate between drive and gripper	14
[10] Proportional pressure regulator VPPM	For infinite adjustment of the gripping force	vppm

## Three-point grippers DHDS

Type codes

		DHDS	–	32	–	A	–	NC
<b>Type</b>								
DHDS	Three-point gripper							
<b>Size</b>								
<b>Position sensing</b>								
A	Via proximity sensor							
<b>Gripping force retention</b>								
NC	Closing							

## Three-point grippers DHDS

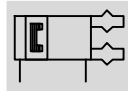
Technical data

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Function

Double-acting

DHDS-...-A



Function – Variants

Single-acting or

with gripping force retention ...

... closing DHDS-...-NC



Size  
16 ... 50 mm

Stroke  
2.5 ... 6 mm

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General technical data				
Size		16	32	50
Design		Lever		
		Forced motion sequence		
Mode of operation		Double-acting		
Gripper function		Three-point		
Gripping force retention		NC	NC	NC
Number of gripper jaws		3		
Max. load per external gripper finger <sup>1)</sup>	[g]	50	150	250
Stroke per gripper jaw	[mm]	2.5	3.9	6
Pneumatic connection		M3	M5	G1/8
Repetition accuracy <sup>2)</sup>	[mm]	≤ 0.04		
Max. interchangeability	[mm]	≤ ±0.2		
Max. operating frequency	[Hz]	≤ 4		
Rotational symmetry	[mm]	< Ø 0.2		
Position sensing		Via position sensor	Via proximity sensor, position transmitter	
Type of mounting		Via female thread and dowel pin		
Mounting position		Any		

1) Valid for unthrottled operation

2) End-position drift under constant conditions of use with 100 consecutive strokes, concentric to the central shaft

Operating and environmental conditions		
Min. operating pressure		
DHDS-...-A	[bar]	2
DHDS-...-A-NC	[bar]	4
Max. operating pressure	[bar]	8
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:4:4]	
Note on operating/pilot medium	Operation with lubricated medium possible (in which case lubricated operation will always be required)	
Ambient temperature <sup>1)</sup>	[°C]	+5 ... +60
Corrosion resistance class CRC <sup>2)</sup>		1

1) Note operating range of proximity sensors

2) Corrosion resistance class 1 according to Festo standard 940 070

Components subject to low corrosion stress. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.

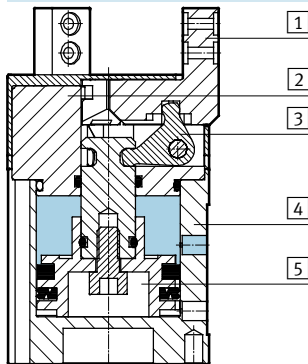
Weight [g]			
Size	16	32	50
DHDS-...-A	96	276	920
DHDS-...-A-NC	99	281	932

# Three-point grippers DHDS

Technical data

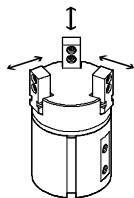
## Materials

Sectional view



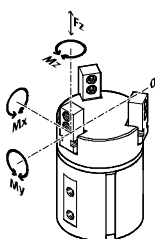
Three-point gripper		
1	Gripper jaw	High-alloy stainless steel
2	Cover cap	Polyamide
3	Reversing lever	Hardened sintered steel
4	Housing	Hard anodised wrought aluminium alloy
5	Piston	Polyacetal
-	Note on materials	Free of copper and PTFE
-		RoHS-compliant

## Gripping force [N] at 6 bar



Size		16	32	50
Gripping force per gripper jaw				
DHDS-...-A	Opening	40	135	280
	Closing	29	115	250
Total gripping force				
DHDS-...-A	Opening	120	405	840
	Closing	87	345	750

## Characteristic load values at the gripper jaws



The indicated permissible forces and torques apply to a single gripper jaw. They include the lever arm, additional applied loads due to the workpiece or external gripper fingers and acceleration forces occurring during movement.

The zero coordinate line (gripper finger point of rotation) must be taken into consideration for the calculation of torques.

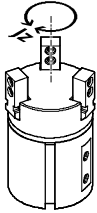
Size		16	32	50
Max. permissible force $F_z$	[N]	50	150	250
Max. permissible torque $M_x$	[Nm]	2	9	24
Max. permissible torque $M_y$	[Nm]	2	9	24
Max. permissible torque $M_z$	[Nm]	2	9	24

## Three-point grippers DHDS

Technical data

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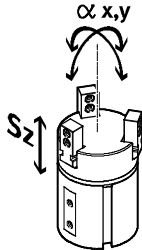
### Mass moment of inertia [kgcm<sup>2</sup>]



Mass moment of inertia of the three-point gripper in relation to the central axis, without external gripper fingers, without load.

Size	16	32	50
DHDS-...	0.14	0.79	6.10
DHDS-...-NC	0.14	0.82	6.18

### Gripper jaw backlash



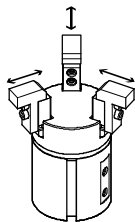
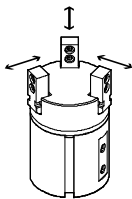
The plain-bearing guide used in the grippers means that there is backlash between the gripper jaws and the housing. The values entered in the table for the backlash were calculated in accordance with the traditional accumulative tolerance method.

Size	16	32	50
Max. gripper jaw backlash $S_z$ [mm]	$\leq 0.02$		
Max. gripper jaw angular backlash $\alpha_x, \alpha_y$ [°]	$\leq 0.5$	$\leq 0.2$	

### Opening and closing times [ms] at 6 bar

Without external gripper fingers

With external gripper fingers



The indicated opening and closing times [ms] were measured at room temperature at an operating pressure of 6 bar with horizontally mounted grippers without additional gripper

fingers. The grippers must be throttled for greater loads [g]. Opening and closing times must then be adjusted accordingly.

Size		16	32	50
Without external gripper fingers				
DHDS-...-A	Opening	26	44	62
	Closing	42	51	55
DHDS-...-A-NC	Opening	31	55	73
	Closing	34	47	50
With external gripper fingers per gripper finger (as a function of the load)				
DHDS-...	100 g	100	–	–
	200 g	–	100	–
	300 g	–	200	100
	400 g	–	–	200
	500 g	–	–	300

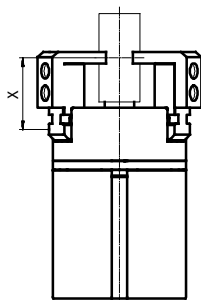


## Three-point grippers DHDS

Technical data

### Gripping force $F_H$ per gripper jaw as a function of operating pressure and lever arm $x$

The gripping forces as a function of operating pressure and lever arm can be determined from the following graphs.

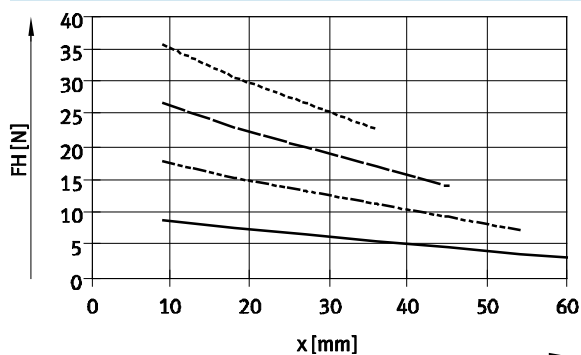


— 2 bar  
 - - - 4 bar  
 - · - 6 bar  
 · · · 8 bar

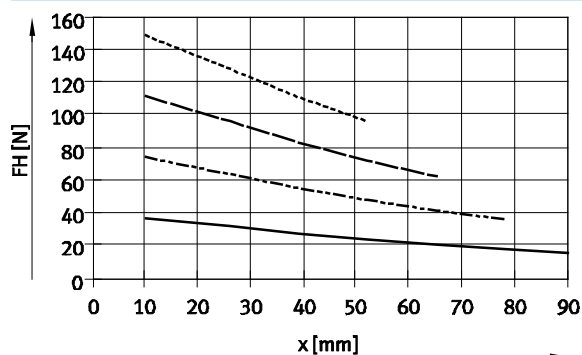
 Note  
 Gripper selection  
 sizing software  
 → [www.festo.com](http://www.festo.com)

### External gripping (closing)

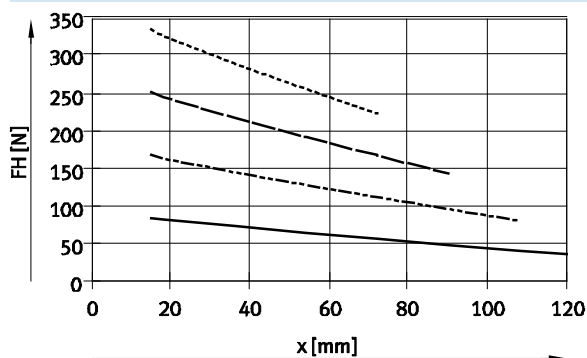
DHDS-16-A



DHDS-32-A



DHDS-50-A



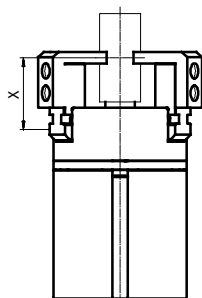
## Three-point grippers DHDS

Technical data

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### Gripping force $F_H$ per gripper jaw as a function of operating pressure and lever arm $x$

The gripping forces as a function of operating pressure and lever arm can be determined from the following graphs.



— 2 bar  
- - - 4 bar  
- · - 6 bar  
- · - · 8 bar



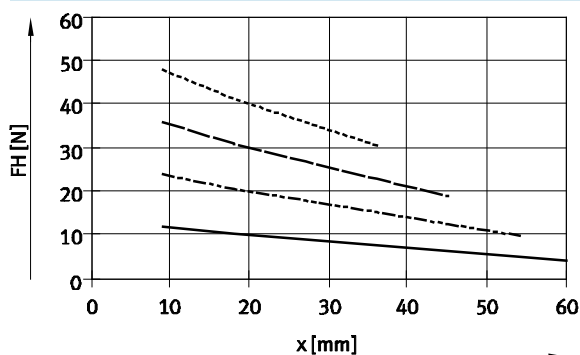
Note

Gripper selection  
sizing software

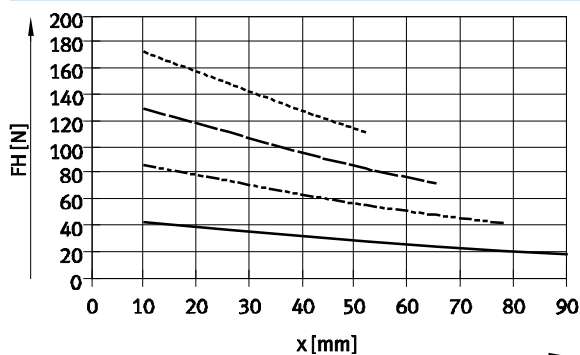
→ [www.festo.com](http://www.festo.com)

### Internal gripping (opening)

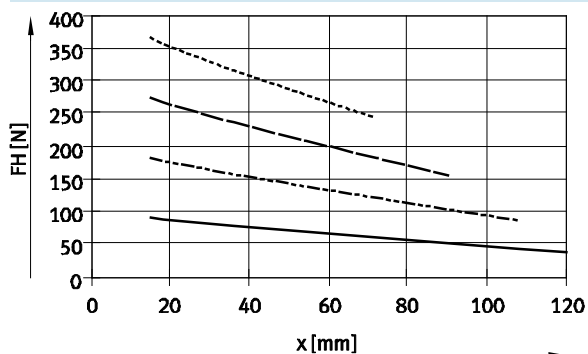
DHDS-16-A



DHDS-32-A



DHDS-50-A



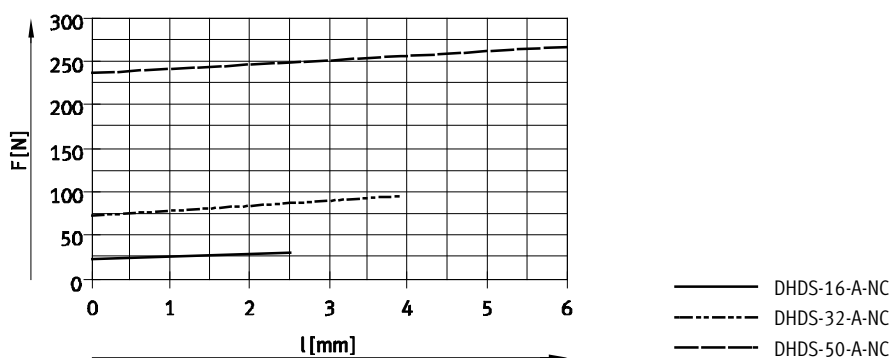
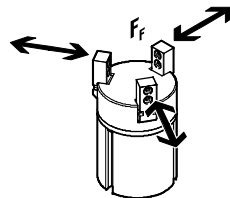
## Three-point grippers DHDS

Technical data

### Spring force $F_F$ as a function of size and gripper jaw stroke $l$

Gripping force retention for DHDS-...-NC

The spring forces  $F_F$  as a function of gripper jaw stroke can be determined from the following graph.



### Spring force $F_F$ as a function of size, gripper jaw stroke $l$ and lever arm $x$ per gripper finger

The lever arm  $x$  must be taken into consideration when determining the actual spring force  $F_{Ftotal}$ . The formulae for calculating the spring force are provided in the table below.

Gripping force retention	Size	$F_{Ftotal}$ per gripper finger
NC	16	$-0.1 \cdot x + 0.33 \cdot F_F$
	32	$-0.2 \cdot x + 0.33 \cdot F_F$
	50	$-0.3 \cdot x + 0.33 \cdot F_F$

### Determination of the actual gripping forces $F_{Gr}$ for DHDS-...-NC as a function of application per gripper finger

The three-point grippers with integrated spring type DHDS-...-NC (closing gripping force retention) can be used as:

- single-acting grippers

- grippers with supplementary gripping force and
- grippers with gripping force retention depending on requirements.

In order to calculate the available gripping forces  $F_{Gr}$  (per gripper finger), the gripping force ( $F_H$ ) and spring force ( $F_{Ftotal}$ ) must be combined accordingly.

### Application forces per gripper finger

Single-acting	Supplementary gripping force	Gripping force retention
<ul style="list-style-type: none"> <li>Gripping with spring force: <math>F_{Gr} = F_{Ftotal}</math></li> <li>Gripping with pressure force: <math>F_{Gr} = F_H - F_{Ftotal}</math></li> </ul>	<ul style="list-style-type: none"> <li>Gripping with pressure and spring force: <math>F_{Gr} = F_H + F_{Ftotal}</math></li> </ul>	<ul style="list-style-type: none"> <li>Gripping with spring force: <math>F_{Gr} = F_{Ftotal}</math></li> </ul>

## Three-point grippers DHDS

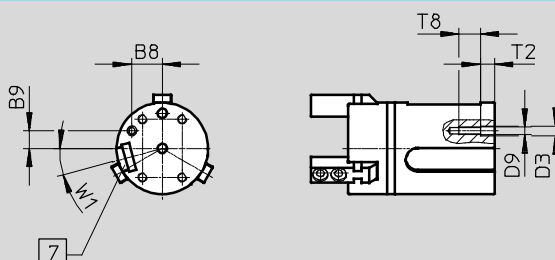
Technical data

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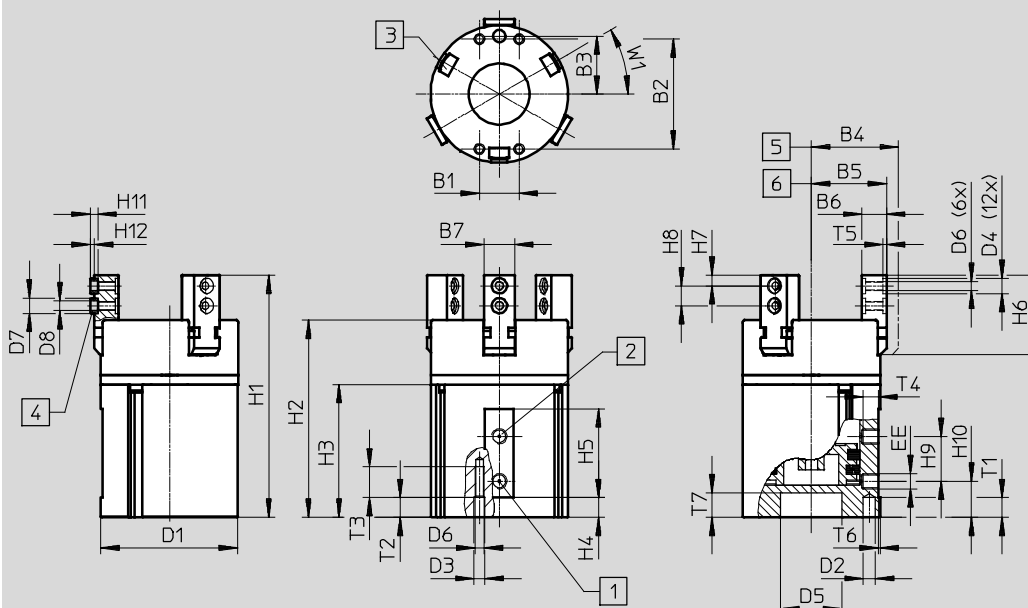
### Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)

DHDS-16



DHDS-32, 50



- |   |                            |
|---|----------------------------|
| 1 Supply port, opening  | 5 Gripper jaw open         |
| 2 Supply port, closing  | 6 Gripper jaw closed       |
| 3 Slot for proximity sensor                                       | 7 Slot for position sensor |
| 4 Centring sleeve ZBH<br>(6 included in the scope of<br>delivery) |                            |

## Three-point grippers DHDS

Technical data

Size	B1	B2	B3	B4	B5	B6	B7	B8	B9
[mm]			±0.02	±0.5	±0.5	−0.02/−0.05	−0.02	−0.1	−0.1
16	13	19	11.5	20	17.5	7	6	9.96	5.75
32	13	36	19	28.5	24.6	8	10	–	–
50	25	54	30	43	37	12	14	–	–

Size	D1	D2	D3	D4	D5	D6	D7	D8	D9
[mm]	∅	∅ H8	∅ H8	∅ H8	∅ +0.05/+0.02		∅ h7	∅	
16	30	3	3.2	5	–	M3	5	3.2	M2.5
32	45	4	3.5	5	20	M3	5	3.2	–
50	70	5	6	7	30	M5	7	5.3	–

Size	EE	H1	H2	H3	H4	H5	H6	H7	H8 <sup>1)</sup>	H9
[mm]										
16	M3	60	47.9	32.6	4.5	24	21.5	3	6	12
32	M5	78	63.2	42.2	5.2	29	26	3.5	6.5	14.7
50	G½	107.5	86.5	56	6.7	40	37	5	10	22

Size	H10	T1	T2	T3	T4	T5	T6	T7	T8	W1
[mm]		min.	min.	+1	−0.5	+0.1	±0.2		±1	
16	11	4.5	4.5	8	4	1.2	1	–	7	15°
32	10.5	6.5	6.5	10	4	1.1	0.5	8	–	30°
50	16	7	7	18	6	1.6	1	9	–	30°

1) Tolerance for centring hole ±0.02 mm  
Tolerance for thread ±0.1 mm

Ordering data					
Size	Double-acting			Single-acting or with gripping force retention	
	without compression spring			Closing	
[mm]	Part No.	Type		Part No.	Type
16	1259491	DHDS-16-A		1259492	DHDS-16-A-NC
32	1259493	DHDS-32-A		1259494	DHDS-32-A-NC
50	1259495	DHDS-50-A		1259496	DHDS-50-A-NC

## Three-point grippers DHDS

Accessories

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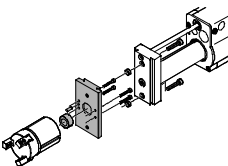
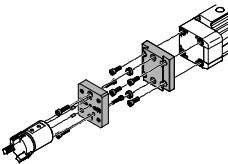
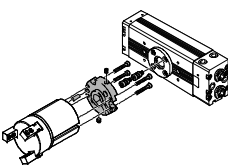
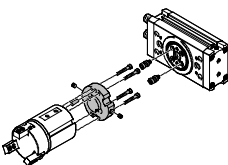
**Adapter kit**  
HMSV, HAPG, HMVA, DHAA

Material:  
Wrought aluminium alloy  
Free of copper and PTFE  
RoHS-compliant



**Note**

The kit includes the individual mounting interface as well as the necessary mounting material.

Permissible drive/gripper combinations with adapter kit				Download CAD data → <a href="http://www.festo.com">www.festo.com</a>	
Combination	Drive	Gripper	Adapter kit		
	Size	Size	CRC <sup>1)</sup>	Part No.	Type
HMP/DHDS	HMP	DHDS	HMSV		
	Direct mounting				
	16, 20, 25	32	2	177765	HMSV-25
	25, 32	50		177766	HMSV-26
	Dovetail mounting				
	16, 20, 25	32	2	178212	HMSV-32
	25, 32	50		178213	HMSV-33
DGP..., DGE-..., DGEA/DHDS	DG...	DHDS	HMVA, HAPG, HMSV		
	Direct mounting				
	18 <sup>2)</sup> , 25	16	2	196788	HMVA-DLA18/25
				193921	HAPG-36-S3
	40	16		196790	HMVA-DLA40
			2	193921	HAPG-36-S3
	Dovetail mounting				
	40	32	2	196790	HMVA-DLA40
				178212	HMSV-32
40	50	196790	HMVA-DLA40		
		2	178213	HMSV-33	
DRQD/DHDS	DRQD	DHDS	HAPG		
	8, 12	16	2	187569	HAPG-35
	16	16		187567	HAPG-SD2-13
	20	32		184481	HAPG-SD2-5
	25	50		184484	HAPG-SD2-8
	32	50		184487	HAPG-SD2-11
	40, 50	50		526026	HAPG-SD2-20
	DRRD/DHDS	DRRD	DHDS	DHAA	
	16	16	2	2136626	DHAA-G-Q11-16-B4-16
	16	32		2151381	DHAA-G-Q11-16-B4-32
	20	32		2136339	DHAA-G-Q11-20-B4-32
	25	32		1471583	DHAA-G-Q11-25-B4-32
	25	50		1731165	DHAA-G-Q11-25-B4-50
	32	50		1907040	DHAA-G-Q11-32-B4-50
	35	50		2135899	DHAA-G-Q11-35-B4-50


- 1) Corrosion resistance class 2 according to Festo standard 940 070  
Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.
- 2) Only for DGEA-...

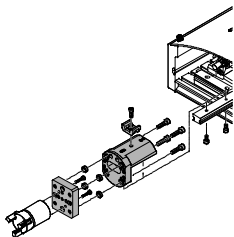
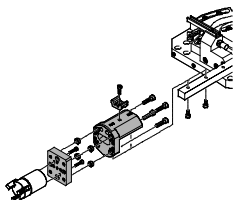
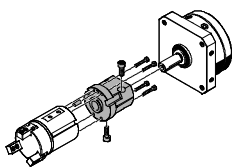
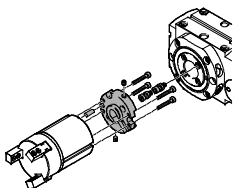
# Three-point grippers DHDS

Accessories

**Adapter kit**  
HMSV, HAPG, HMVA, DHAA

Material:  
Wrought aluminium alloy  
Free of copper and PTFE  
RoHS-compliant

 **Note**  
The kit includes the individual mounting interface as well as the necessary mounting material.

Permissible drive/gripper combinations with adapter kit				Download CAD data → <a href="http://www.festo.com">www.festo.com</a>	
Combination	Drive	Gripper	Adapter kit		
	Size	Size	CRC <sup>1)</sup>	Part No.	Type
HSP/DHDS	HSP	DHDS	HAPG		
	16	16	2	192705	HAPG-36-S1
				540882	HAPG-71-B
	25	16		192705	HAPG-36-S1
				540883	HAPG-72-B
HSW/DHDS	HSW	DHDS	HAPG		
	16	16	2	192705	HAPG-36-S1
				540882	HAPG-71-B
DSM/DHDS	DSM	DHDS	HAPG		
	8, 10	16	2	187569	HAPG-35
	25	32		163272	HAPG-23
ERMB/DHDS	ERMB	DHDS	HAPG		
	20	32	2	184481	HAPG-SD2-5
	25	50		184484	HAPG-SD2-8
	32	50		184487	HAPG-SD2-11

1) Corrosion resistance class 2 according to Festo standard 940 070  
Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

## Three-point grippers DHDS

Accessories

**FESTO**

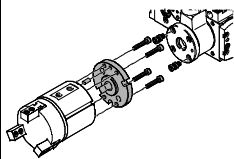
**Adapter kit**  
HMSV, HAPG, HMVA, DHAA

Material:  
Wrought aluminium alloy  
Free of copper and PTFE  
RoHS-compliant



Note

The kit includes the individual mounting interface as well as the necessary mounting material.

Permissible drive/gripper combinations with adapter kit				Download CAD data → <a href="http://www.festo.com">www.festo.com</a>	
Combination	Drive	Gripper	Adapter kit		
	Size	Size	CRC <sup>1)</sup>	Part No.	Type
EHMB/DHDS	EHMB	DHDS	HAPG		
	20	50	2	184487	HAPG-SD2-11
	25, 32	50		526026	HAPG-SD2-20


1) Corrosion resistance class 2 according to Festo standard 940 070

Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.




# Three-point grippers DHDS

Accessories



Ordering data						
	For size [mm]	Comment	Weight [g]	Part No.	Type	PU <sup>1)</sup>
Centring sleeve ZBH						
Technical data → Internet: zbh						
	16, 32	For centring the gripper fingers on the gripper jaws	1	189652	ZBH-5	10
	50		1	186717	ZBH-7	





1) Packaging unit

Ordering data				
Type	For size	Weight [g]	Part No.	Type
Position sensor SMH-S1				
Technical data → Internet: smh-s1				
	16	30	175713	SMH-S1-HGD16

## Signal converter/evaluation unit for position sensor SMH-S1

Signal converter SVE4	Evaluation unit SMH-AE1
<ul style="list-style-type: none"> <li>Converts analogue signals into switching points</li> <li>Switching function freely programmable with teach-in</li> <li>Threshold value, hysteresis or window comparator</li> </ul>	<ul style="list-style-type: none"> <li>Converts analogue signals into switching points</li> <li>With 3 potentiometers for setting 3 switching points</li> </ul>


Ordering data							
Type	For size	Input connection	Output connection	Switching output	Weight [g]	Part No.	Type
Signal converter SVE4						Technical data → Internet: sve4	
	16	Socket M8x1, 4-pin	Plug M8x1, 4-pin	2x PNP	19	544216	SVE4-HS-R-HM8-2P-M8
				2x NPN		544219	SVE4-HS-R-HM8-2N-M8
Evaluation unit SMH-AE1						Technical data → Internet: smh-ae	
	16	Socket M8x1, 4-pin	Plug M12x1, 5-pin	3x PNP	170	175708	SMH-AE1-PS3-M12
				3x NPN		175709	SMH-AE1-NS3-M12


Ordering data – Connecting cables				Technical data → Internet: nebu	
	Electrical connection, left	Electrical connection, right	Cable length [m]	Part No.	Type
Connection between position sensor and signal converter/evaluation unit					
	Straight socket, M8x1, 4-pin	Straight plug, M8x1, 4-pin	2.5	554035	NEBU-M8G4-K-2.5-M8G4
Connection between evaluation unit and controller					
	Straight socket, M12x1, 5-pin	Cable, open end, 5-wire	2.5	541330	NEBU-M12G5-K-2.5-LE5
			5	541331	NEBU-M12G5-K-5-LE5
Connection between signal converter and controller					
	Straight socket, M8x1, 4-pin	Cable, open end, 4-wire	2.5	541342	NEBU-M8G4-K-2.5-LE4
			5	541343	NEBU-M8G4-K-5-LE4
	Angled socket, M8x1, 4-pin	Cable, open end, 4-wire	2.5	541344	NEBU-M8W4-K-2.5-LE4
			5	541345	NEBU-M8W4-K-5-LE4


## Three-point grippers DHDS

Accessories

**FESTO**



Proximity sensor for size 32, 50						
Ordering data – Proximity sensors for T-slot, magneto-resistive					Technical data → Internet: smt	
	Type of mounting	Electrical connection, connection direction	Switching output	Cable length [m]	Part No.	Type
N/O contact						
	Insertable in the slot lengthwise	Cable, 3-wire, lateral	PNP	2.5	547859	SMT-8G-PS-24V-E-2,5Q-OE
		Plug M8x1, 3-pin, lateral		0.3	547860	SMT-8G-PS-24V-E-0,3Q-M8D

Proximity sensor for size 32, 50						
Ordering data – Position transmitters for T-slot					Technical data → Internet: smat	
	Type of mounting	Electrical connection, connection direction	Analogue output [V]	Cable length [m]	Part No.	Type
	Insertable in the slot from above	Plug M8x1, 3-pin, in-line	0 ... 10	0.3	553744	SMAT-8M-U-E-0,3-M8D

 **Note**

**Mode of operation:**

The position transmitter continuously senses the position of the piston. It has an analogue output with an output signal in proportion to the piston position.

Ordering data – Connecting cables				Technical data → Internet: nebu	
	Electrical connection, left	Electrical connection, right	Cable length [m]	Part No.	Type
	Straight socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	541333	NEBU-M8G3-K-2.5-LE3
			5	541334	NEBU-M8G3-K-5-LE3
	Angled socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	541338	NEBU-M8W3-K-2.5-LE3
			5	541341	NEBU-M8W3-K-5-LE3