



- Forms the basis for compact pneumatic control systems
- M5 elements with 2n sub-bases
- Control cabinet installation
- Easy mounting
- Fast replacement of components
- Barbed fitting connection for 3 mm plastic tubing

The M5 Compact System is a complete system offering control components with all the functions required for pneumatic sequence controls. These all feature 2n sub-bases and barbed fitting connections for 3 mm plastic tubing.

For basic valves and actuators for panel mounting for use as signal components for basic functions such as START, STOP, etc.

1

→ Internet: sv

FESTO

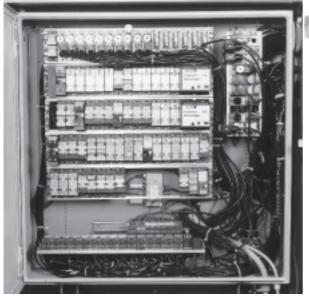
Mounting the components

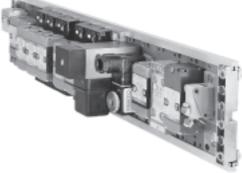
Each mounting frame can be used to mount up to 16 components of the M5 Compact System using 2N subbases. The frames are 480 mm long and have been designed for use with 19" housings to DIN 41 488. The rails can be shortened to allow for other types of installation.

Components are attached by sliding into the guide slot of the profile rails. The sub-bases or plates are then clamped between the cross bars.



They can also be placed onto the frame and screwed down individually.





M5 Compact System Product range overview



3

Function	Version	Туре	Brief description	Operating pressure [bar]	→ Page/Internet
Solenoid valves	3/2-way valves			•	•
		MUFH-3-PK-3	Mechanical spring return for mounting frame 2N	0 8	6
	5/2-way valves	LATELL S DV 0	In the state of	To a	T
		MFH-5-PK-3	Mechanical spring return for mounting frame 2N	3 8	6
		MFH-5-PK-3-L	Pneumatic spring return for mounting frame 2N	1.5 8	6
		JMFH-5-PK-3	Double solenoid valve for mounting frame 2N	2 8	6
Pneumatic	3/2-way valves				
valves		VL/0-3-PK-3	Mechanical spring return for mounting frame 2N	0 8	9
		VL/0-3-PK-3x2	2 pneumatic valves on one sub-base Mechanical spring return for mounting frame 2N	0 8	9
		J-3-PK-3	Double pilot valve for mounting frame 2N	-0.9 8	9
		1			L
	5/2-way valves				
		VL-5-PK-3	Mechanical spring return for mounting frame 2N	0 8	9
		J-5-PK-3	Double pilot valve for mounting frame 2N	1 8	9
	Le gara	JD-5-PK-3	Double pilot valve with dominating signal at 14 for mounting frame 2N	1 8	9

Function	Version	Туре	Brief description	Operating pressure [bar]	→ Page/Internet
Time delay	Time delay valves	•			•
valves		VZ-3-PK-3	With switch-on delay for mounting frame 2N	2.5 8	12
		VZO-3-PK-3	With switch-off delay for mounting frame 2N	2.5 8	12
1	AND OD LIVE				
Logic components	AND/OR blocks	OS-PK-3-6/3	3 OR gates for mounting frame 2N	1.6 8	14
	THE STATE OF THE S	ZK-PK-3-6/3	3 AND gates for mounting frame 2N	1.6 8	14
		OS-PK-3	OR gate	1.6 8	22
		ZK-PK-3	AND gate	1.6 8	22
		OS-1/8-B	OR gate	1 10	22
		ZK-1/8-B	AND gate	1 10	22
		OS-1/4-B	OR gate	1 10	22
One-way flow	One-way flow control valves				•
control valves		GRF-PK-3	For mounting frame 2N	0.5 8	15
		GRF-PK-3x2	2 one-way flow control valves on one sub-base for mounting frame 2N	0.5 8	15
Pressure	Pneumatic/electrical pressure	transducers			
switches	FEB C	PE-1/8-2N	For mounting frame 2N	0 8	16
	A STATE OF THE STA	PE-1/8-2N-SW	Splash proof design for mounting frame 2N	0 8	16

M5 Compact System Product range overview





Function	Version	Туре	Brief description	Operating pressure [bar]	→ Page/Internet
Pressure	Pneumatic/electrical pressure trans				
switches		VPE-1/8-2N	Vacuum switch for mounting frame 2N	-0.95 0	16
		VPE-1/8-2N-SW	Vacuum switch splash proof design for mounting frame 2N	-0.95 0	16
	Pneumatic/electrical differential pr	accura cwitch			
		PEN-M5	Vacuum switch for mounting frame 2N	-0.95 8	19
Pneumatic	Adding counters	T== =	I		
counters		PZA-A-B	Base mounting	2 8	24
		PZA-E-C	Panel mounting	2 8	24
	Predetermining counter				
		PZV-E-C	Panel mounting	2 8	24
					<u> </u>
Pneumatic timer	Pneumatic timer	D71/# 0. 0			Las
		PZVT-3-C PZVT-30-C PZVT-12-C PZVT-300-C	Clamping frame	2 6	30
		PZVT-AUT	Automatic reset module	2 6	30

Solenoid valves MUFH/MFH/JMFH, for mounting frame 2N Technical data



General technical data									
			3/2-way valves	5/2-way valves					
			MUFH-3-PK-3	MFH-5-PK-3	MFH-5-PK-3-L	JMFH-5-PK-3			
Constructional design			Poppet valve						
Type of mounting			Through-holes in sub-ba	ase or on mounting frame					
Operating medium			Compressed air in accor	dance with ISO 8573-1:20	010 [7:-:-]				
Pneumatic connection			1, 2: 3 mm; 3: M5	Barbed fitting for 3	mm tubing				
Nominal size		[mm]	1.3	2.5	2.5				
Standard nominal flow ra	ite 1 > 4	[l/min]	50	105	105				
Response time at 6 bar	On	[ms]	15	10	14	-			
	Off	[ms]	22	22	22	-			
	Change-	[ms]	-	-	-	13			
	over								
Materials			Housing: Anodised alun	ninium		•			
			Sub-base: Blue anodise	d aluminium					
			Seals: NBR						
Note on materials			-	RoHS-compliant	RoHS-compliant				
Weight		[g]	120	270	270	380			

Operating and environmental conditions						
		3/2-way valves	5/2-way valves			
		MUFH-3-PK-3	MFH-5-PK-3	MFH-5-PK-3-L	JMFH-5-PK-3	
Operating pressure	[bar]	0 8	3 8	1.5 8	2 8	
Ambient temperature	[°C]	-5 +40	-5 +40	-5 +40	0 +40	
Temperature of medium	[°C]	-10 +60	-10 +60	-10 +60	0 +60	

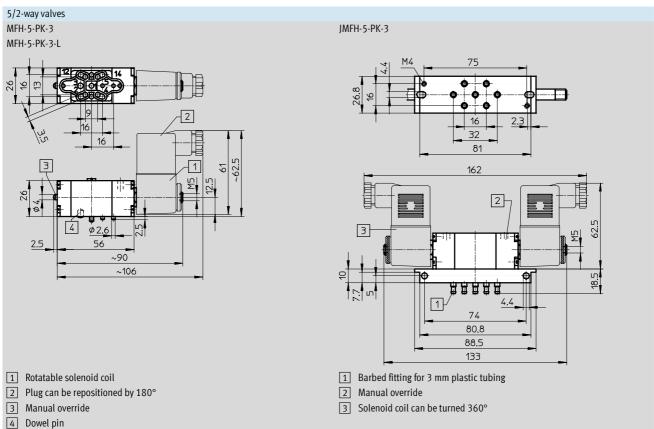
Electrical data					
		3/2-way valves	5/2-way valves		
		MUFH-3-PK-3	MFH-5-PK-3	MFH-5-PK-3-L	JMFH-5-PK-3
D.C. voltage					
Standard voltages	[V]	12, 24			Solenoid coils
Special voltage	[V]	12 220			→ Internet: msf
A.C. voltage					
Standard voltages	[V]	24, 42, 110, 220 at 5	0 Hz or 50 and 60 Hz		Solenoid coils
Special voltage	[V]	12 240 at 50 or 60	Hz		→ Internet: msf
Power consumption					
D.C. voltage	[W]	4.5			
A.C. voltage	[VA]	Hold: 6			
		Pull: 7.5			
Duty cycle		100%			
Protection class to EN 60 529		IP65 with plug socket			

Solenoid valves MUFH/MFH/JMFH, for mounting frame 2N

FESTO

Technical data





Solenoid valves MUFH/MFH/JMFH, for mounting frame 2N Technical data



Ordering data		
		Part No. Type
3/2-way valves		
Solenoid valve	2	6 705 MUFH-3-PK-3
mechanical spring return	12 T T T T T T T T T T T T T T T T T T T	
5/2-way valves		
Solenoid valve	. 4 12	4 448 MFH-5-PK-3
mechanical spring return	14 5 V V 3	
Solenoid valve	4 2	11 546 MFH-5-PK-3-L
pneumatic spring return	14 2 12 84 V 5 V 3	
Double solenoid valve	14 2 12	4 447 JMFH-5-PK-3
	'	
Accessories		
Solenoid coils		→ Internet: msf

Pneumatic valves VL/J, for mounting frame 2N Technical data



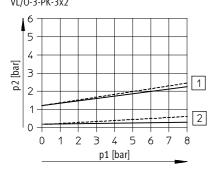
General technical data								
			3/2-way valves		5/2-way valves	5/2-way valves		
			VL/0-3-PK-3	J-3-PK-3	VL-5-PK-3	J-5-PK-3	JD-5-PK-3	
			VL/0-3-PK-3x2					
Constructional design			Poppet valve	Piston spool valve	Poppet valve			
Type of mounting			2 through-holes in sub	-base or on mounting fr	ame			
Operating medium			Compressed air in acco	rdance with ISO 8573-1	:2010 [7:-:-]			
Pneumatic connection			Barbed fitting for 3 mm	plastic tubing				
Nominal size		[mm]	2.5					
Standard nominal flow ra	te 1 > 2	[l/min]	100		105			
Response time at 6 bar	On	[ms]	VL 10	-	15	-	-	
			VLO 13					
	Off	[ms]	50	-	22	-	-	
	Change-	[ms]	-	with 10: 6	-	9	with 14: 9	
	over			with 12: 8			with 12: 25	
Materials			Housing: Die-cast zinc,	plastic				
			Sub-base: Plastic, bras	S				
			Seals: NBR					
Note on materials			-	Contains PWIS (paint	RoHS-compliant			
				wetting impairment				
				substances)				
					•			
Weights		[g]						
1 valve on sub-base			110	75	130	130	130	
2 valves on sub-base		•	180	-	-		•	

Operating and environmenta	al conditions						
		3/2-way valves		5/2-way valves	5/2-way valves		
		VL/0-3-PK-3	J-3-PK-3	VL-5-PK-3	J-5-PK-3	JD-5-PK-3	
		VL/0-3-PK-3x2					
Operating pressure	[bar]	0 8	-0.9 +8	1.5 8	1 8		
Pilot pressure	[bar]	See graph		See graph			
Ambient temperature	[°C]	-10 +60	-10 +60		0 +60	0 +60	

$\label{eq:minimum} \mbox{Minimum pilot pressure p2 as a function of the operating pressure p1}$

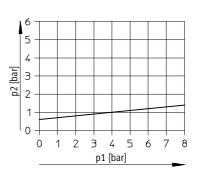
3/2-way valves

VL/0-3-PK-3 VL/0-3-PK-3x2



- 1 No flow when not actuated VL
- 2 Flow when not actuated VLO

J-3-PK-3

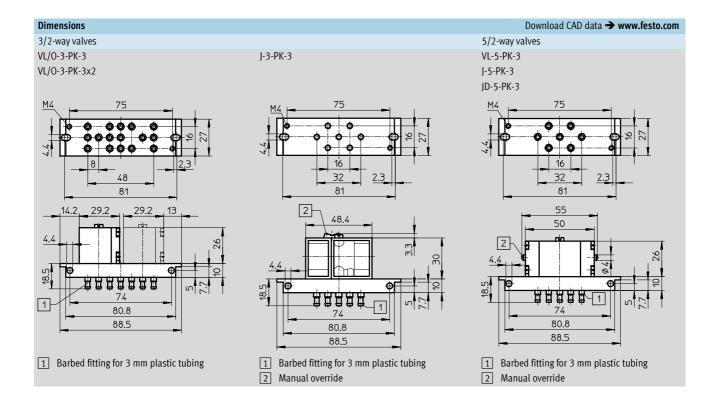


Pneumatic valves VL/J, for mounting frame 2N



Technical data

Minimum pilot pressure p2 as a function of the operating pressure p1 5/2-way valves VL-5-PK-3 J-5-PK-3 JD-5-PK-3 6 5 5 1 4 p2 [bar] p2 [bar] 1 3 3 2 2 2 2 0 0 p1 [bar] p1 [bar] 1 Switch-on pressure 1 JD-5-PK-3 2 Switch-off pressure 2 J-5-PK-3



Pneumatic valves VL/J, for mounting frame 2N Technical data

FESTO

Ordering data			
·		Part No.	Туре
3/2-way valves			
Pneumatic valve	2	4 233	VL/O-3-PK-3
mechanical spring return	12		
2 pneumatic valves	2 2	4 245	VL/0-3-PK-3x2
on one sub-base	110 W 110 W		
mechanical spring return	11 \sqrt{33} 11 \sqrt{33}		
Double pilot valve	12 10	10 772	J-3-PK-3
5/2-way valves			
Pneumatic valve	4 2	4 504	VL-5-PK-3
mechanical spring return	14. 5♥ ♥3		
Double pilot valve	14 12 5V V3	4 503	J-5-PK-3
Double pilot valve	4 2	4 901	JD-5-PK-3
with dominating signal at 14	14 5VV3		

Time delay valves VZ/VZO, for mounting frame 2N Technical data



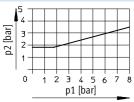
General technical data				
		With switch-on delay		With switch-off delay
		VZ-3-PK-3		VZO-3-PK-3
Pneumatic connection		PK-3		
Design		Poppet valve with spring return		
Actuation type		Pneumatic		
Type of mounting		Front panel mounting		
		On mounting frame		
Nominal size	[mm]	2		
Standard nominal flow rate 1 > 2	[l/min]	90		60
Adjustable delay time ¹⁾	[s]	0.25 5		
Pause period for reset	[ms]	≥ 55		≥ 50
Repetition accuracy of time setting	[s]	±0.5		
Housing material		Die-cast zinc		
Weight	[g]	150	•	

¹⁾ To achieve delay times longer than 5 s, remove the end cap from connection fitting 6 and connect an additional reservoir to this. An increase in reservoir size of 10 cm³ will increase the delay time by approx. 5 s. Air reservoir VZS
Internet: vzs

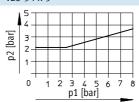
Operating and environmental conditions				
Operating pressure [bar]	2.5 8			
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:4:4]			
Note on operating/pilot medium	Operation with lubricated medium not possible			
Ambient temperature [°C]	-10 +60			

Minimum pilot pressure p2 as a function of operating pressure p1

VZ-3-PK-3



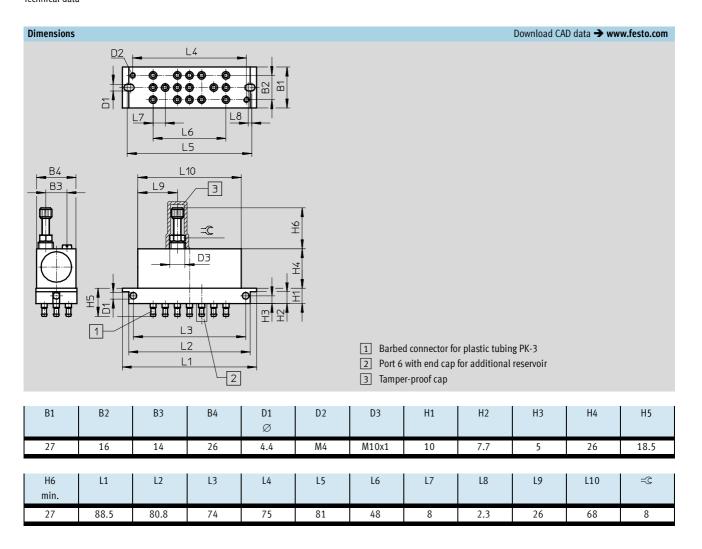
VZO-3-PK-3

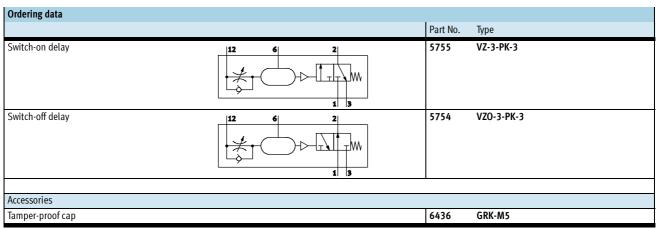


Time delay valves VZ/VZO, for mounting frame 2N



Technical data



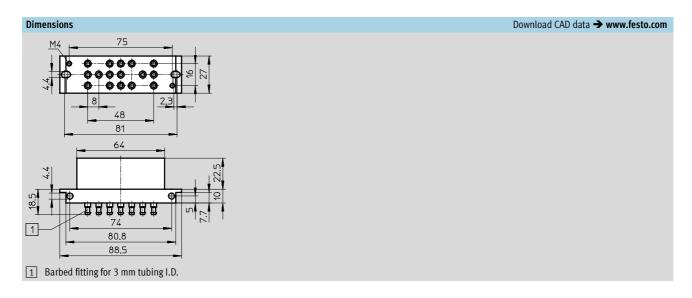


AND/OR blocks OS/ZK, for mounting frame 2N Technical data



General technical data				
		OS-PK-3-6/3	ZK-PK-3-6/3	
Valve function		OR function	AND function	
Nominal size	[mm]	2.5	2.5	
Mounting position		Any		
Type of mounting Via through-holes, front panel mounting, on mounting frame			ng frame	
Operating medium		Compressed air in accordance with ISO 8573-1:201	0 [7:4:4]	
Note on operating/pilot mediun	1	Operation with lubricated medium possible (in which case lubricated operation will always be required)		
Pneumatic connection	[mm]	PK-3 for 3 mm tubing I.D.		
Standard nominal flow rate	[l/min]	100		
Information on housing materials		POM	POM	
Information on seals materials		NBR	NBR	
Weight	[g]	90	85	

Operating and environmental conditions				
Operating pressure	[bar]	1.6 8		
Ambient temperature	[°C]	-10 +60		
Medium temperature	[°C]	-10 +60		



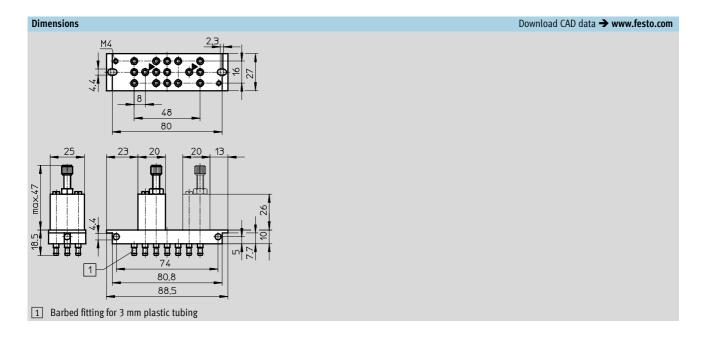
Ordering data		
		Part No. Type
OR block (3 OR gates)	A1 A2 A3	4 232 OS-PK-3-6/3
AND block (3 AND gates)	x1	4 204 ZK-PK-3-6/3

One-way flow control valves GRF, for mounting frame 2N Technical data



General technical data				
		GRF-PK-3		GRF-PK-3x2
Type of mounting		Through-holes in sub-base or on mounting	frame	
Operating medium		Compressed air in accordance with ISO 857	3-1:2010 [7:-:	-]
Note on operating/pilot medium		Operation with lubricated medium possible	(in which case	lubricated operation will always be required)
Pneumatic connection	[mm]	Barbed fitting for 3 mm plastic tubing		
Nominal size	[mm]			
in direction of flow control		1.5		
against the direction of flow control		2		
Standard nominal flow rate	[l/min]			
in direction of flow control		0 45		
against the direction of flow control		45		
Materials		Housing: Aluminium		
Materials		Sub-base: Plastic		
		Seals: NBR		
Weight	[g]	90		145

Operating and environmental	conditions	
Operating pressure	[bar]	0.5 8
Ambient temperature	[°C]	-10 +60



Ordering data		
	Part No. Type	
One-way flow control valve	4 565 GRF-PK-3	
2 one-way flow control valves on one sub-base	4 566 GRF-PK-3x2	

PE converters PE/VPE, for mounting frame 2N Technical data



General technical data						
		PE converter		Vacuum switch		
		PE-1/8-2N	PE-1/8-2N-SW	VPE-1/8-2N	VPE-1/8-2N-SW	
Constructional design		Pneumatically actuate	ed electrical micro switch to EN 60 9	947-5-1		
Type of mounting		On mounting frame 21	V			
		Via through-holes				
Operating medium		Compressed air in acc	ordance with ISO 8573-1:2010 [7:	4:4]		
Note on operating/pilot medium		Operation with lubrica	ated medium possible (in which cas	e lubricated operation wil	l always be required)	
Pneumatic connection		G1/8				
Electrical connection		Screw connector	3 separate sheathed	Screw connector	3 separate sheathed	
			connector wires, moulded,		connector wires, moulded,	
			0.5 m long		0.5 m long	
Materials		Housing: Die-cast aluminium, polyamide				
		Diaphragm: Polyureth	ane			
Weight	[g]	55	65	32	45	

 $[\]cdot$ | \cdot Note: This product conforms to ISO 1179-1 and to ISO 228-1

Operating and environmental conditions					
		PE converter		Vacuum switch	
		PE-1/8-2N	PE-1/8-2N-SW	VPE-1/8-2N	VPE-1/8-2N-SW
Operating pressure	[bar]	0 8		00.95	
Switch-on pressure	[bar]	2	2		
Switch-off pressure	[bar]	0.5		≤ 0.1	
Ambient temperature	[°C]	-10 +60			0 +40

Electrical data					
		PE converter		Vacuum switch	
		PE-1/8-2N	PE-1/8-2N-SW	VPE-1/8-2N	VPE-1/8-2N-SW
Rated operating voltage	[V AC]	250			
Rated operating voltage	[V DC]	250	250		
Switching capacity		See separate table			
Utilisation category		AC 12/DC 12 (ohmic load)			
		AC 14/DC 13 (inductive load)			
CE marking symbol		As per EU low voltage directive			
(see conformity declaration)					
Certification		CCC			
Protection class to EN 60 529		IP00	IP67	IP00	IP67

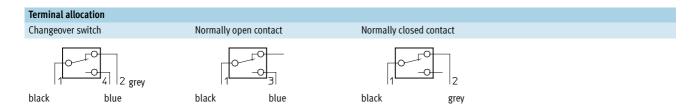
Test symbols for PE, VPE-1/8-2N: VDE, SEMKO, ÖVE, SEV, UL, CSA, (CEE).

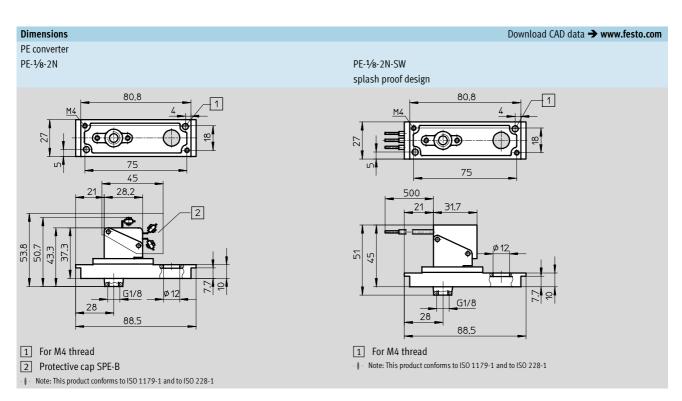
Max. permissible electrica	l load							
D.C. voltage			A.C. voltage					
Voltage	Resistive load	Inductive load	Voltage	Resistive load	Inductive load			
[V DC]	[A]	[A]	[V AC]	[A]	[A]			
PE/VPE-1/8-2N	PE/VPE-1/8-2N							
12	6	6	250	6	2			
24	6	6	250	6	2			
60	1	0.5						
110	0.5	0.2						
220	0.25	0.1						
PE/VPE-1/8-2N-SW								
15	10	10	125	5	5			
30	5	3	250	5	2			
50	1	1						
75	0.75	0.25						
124	0.5	0.03						
250	0.25	0.02						

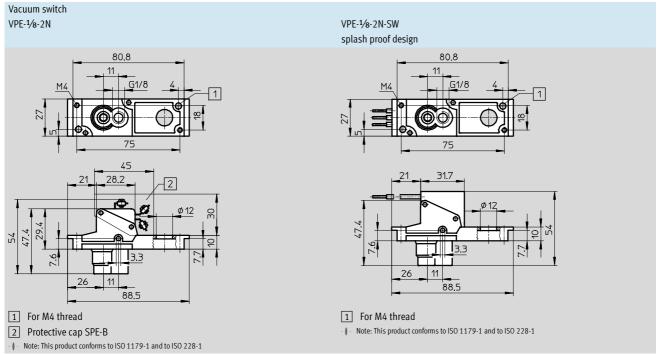
PE converters PE/VPE, for mounting frame 2N



Technical data







PE converters PE/VPE, for mounting frame 2N Technical data



Ordering data				
		Part No.	Туре	
PE converter	-X-C	7 860	PE-1/8-2N	
PE converter	4-4	7 862	PE-1/8-2N-SW	
splash proof design	×× ×			
Vacuum switch	- <u>x</u> -	12 594	VPE-1/8-2N	
Vacuum switch	v	12 595	VPE-1/8-2N-SW	
splash proof design	- <u>X</u>			
		, I		
Accessories				
Protective cap for protection against a	ccidental contact	165 614	SPE-B	

PE converters PEN-M5, for mounting frame 2N



Technical data

General technical data	
Constructional design	Pneumatic/electrical differential pressure switch
Type of mounting	On mounting frame 2N
	Via through-holes
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:4:4]
Note on operating/pilot medium	Operation with lubricated medium possible (in which case lubricated opera-
	tion will always be required)
Pneumatic connection	M5
Electrical connection	2.5 m cable 3x0.14 mm ²
Switch output	Contactless switching output (normally open function)
Max. switching frequency [Hz]	70
Materials	Housing: Die-cast zinc
Note on material	Free of copper, PTFE and silicone
Weight [g]	240

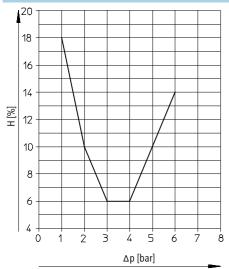
Operating and environmental conditions				
Operating pressure	[bar]	-0.95 +8 bar		
Threshold value setting range	[bar]	−0.8 +8 bar		
Ambient temperature	[bar]	−20 +60 °C		

Electrical data	
Operating voltage range [V DC]	12 30
Switching status display	Yes
Adjustable hysteresis	→ Graph 19
Max. output current [mA]	350
Protection against short circuit	Yes
Protection against polarity reversal	Yes
CE mark	To EU EMC Directive
(see declaration of conformity) ¹⁾	
Certification	C-Tick
Protection class to EN 60 529	IP67

¹⁾ For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com Support Support User documentation.

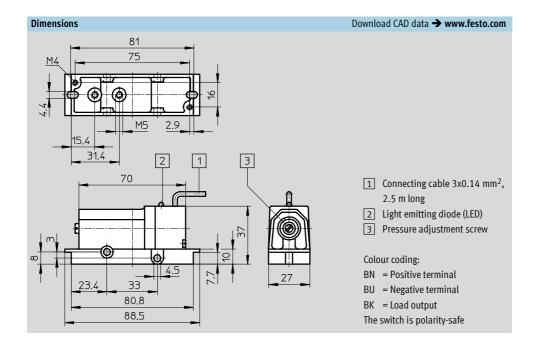
If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

Hysteresis H as a function of the differential pressure Δp



PE converters PEN-M5, for mounting frame 2N Technical data

FESTO



Ordering data			
		Part No.	Туре
PE converter	2 1	8 625	PEN-M5
A			
Accessories			
Mounting bracket		11 571	NRW-9/1,5-B
for mounting sub-bases on the frame			
Socket head screw		204 02	1 DIN 84-M4X12-4.8
(2 included in scope of delivery)			

Mounting frames 2N

FESTO

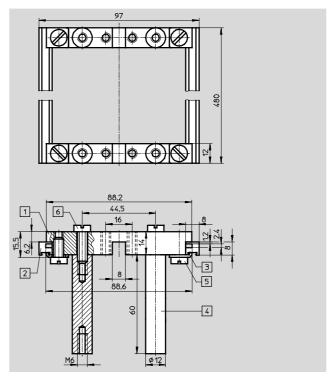
Accessories

Mounting frame NRRQ-2N

Scope of delivery

- 2 x connecting piece NRV-2N
- 2 x mounting rail NRQ-8-480
- 4 x mounting bracket NRW-12/3
- 4 x threaded spacer NRB-12/60
- 4 x slotted head screw DIN 84-M6X18-4.8
- 4 x slotted head screw DIN 84-M6X12-4.8
- 4 x mounting bracket NRW-9/1,5-B
- 4 x slotted head screw DIN 84-M4X10-4.8

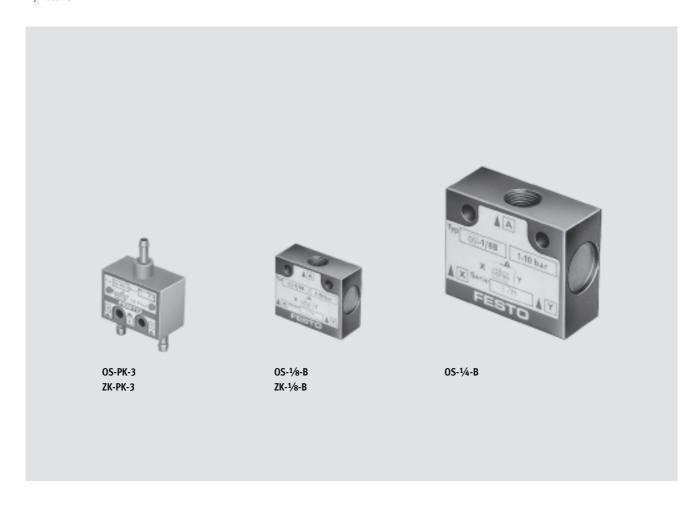


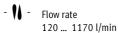


- 1 Connecting piece NRV-2N
- 2 Mounting rail NRQ-8-480
- 3 Mounting bracket NRW-12/3
- 4 Threaded spacer NRB-12/60
- 5 Slotted head screw DIN 84-M6X18-4.8
- 6 Slotted head screw DIN 84-M6X12-4.8

Mounting frame	Part No.	Туре
Mounting frame 2N complete	9 365	NRRQ-2N
for 16 components		
Accessories		
Mounting bracket	11 571	NRW-9/1,5-B
for mounting sub-bases on the frame		
Slotted head screw	204 021	DIN 84-M4X12-4.8
(2 included in scope of delivery)		

Key features





- Barbed fitting for 3 mm tubing
- G1/8, G1/4
- OR function
- AND function

OR function

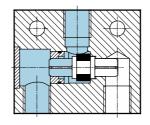
and one output (A). The valve automatically blocks the input which is not pressurised. If both inputs are pressurised simultaneously at different levels, the higher pressure is fed to the output A.

An OR valve (or shuttle valve) is used to allow a function to be executed from either of 2 different places.

An output signal is present whenever at least one of 2 signal inputs is activated.

The OR gate has two inputs (X and Y)

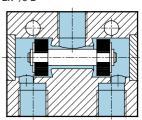
OS-1/4-B



AND function

The AND gate has two inputs (X and Y) and one output (A), which is pressurised only as long as pressure is present at both inputs. If different pressures are present at the inputs, the lower pressure is fed to output A. An AND valve (or dual-pressure valve) is used in cases where at least 2 signals are required to be present before a function is executed. A signal is present at output A only when both signal inputs are activated.

ZK-1/8-B



AND/OR blocks OS/ZK Technical data



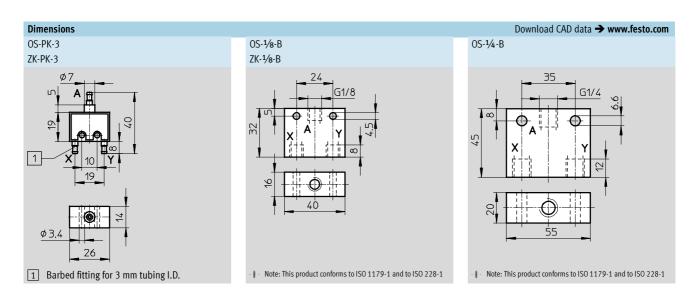


23

General technical data					
Туре	OS-PK-3	OS-1/8-B	OS-1/4-B	ZK-PK-3	ZK-1/8-B
Valve function	OR function			AND function	
Nominal size [mm]	2.4	4	6.5	2.4	4.5
Mounting position	Any				
Type of mounting	Via through-holes				
Operating medium	Compressed air in	Compressed air in acco	rdance with ISO 8573-1:2	2010 [7:-:-]	
	accordance with				
	ISO 8573-1:2010				
	[-:-:-]				
Note on operating/pilot medium	-	Operation with lubricated medium possible (in which case lubricated operation will always be required)			
Pneumatic connection	PK-3 for 3 mm	G1/8	G1/4	PK-3 for 3 mm	G1/8
	tubing I.D.			tubing I.D.	
Standard nominal flow rate [l/min]	120	500	1170	120	500
Weight [g]	9	45	110	10	45
Information on housing materials	POM	Wrought aluminium	Wrought aluminium	POM,	Wrought aluminium
		alloy	alloy	brass	alloy, anodised
Information on seals materials	NBR	NBR	NBR	NBR	NBR

[·] Note: This product conforms to ISO 1179-1 and to ISO 228-1

Operating and environmental conditions						
Туре		OS-PK-3	OS-1/8-B	OS-1/4-B	ZK-PK-3	ZK-1/8-B
Operating pressure	[bar]	1.6 8	1 10	1 10	1.6 8	1 10
Ambient temperature	[°C]	-10 +60				
Medium temperature	[°C]	-10 +60				



Ordering data				
		Connection	Part No.	Туре
OR gate	Ą	Barbed fitting for 3 mm tubing I.D.	6 684	OS-PK-3
	X Z A Y	G½	6 681	OS-1/8-B
	7.9	G1/4	6 682	OS-1/4-B
AND gate	A	Barbed fitting for 3 mm tubing I.D.	6 685	ZK-PK-3
	× T Y	G1/8	6 680	ZK- ¹ /8-B

Key features



Adding counter

- Surface mounting
- Panel mounting

Adding counters have 6-digit displays and count upwards, i.e. incoming signals are added. When the counter is reset, 000 000 appears. A pneumatic signal increments the counter by a half step, and the first half of the digit appears. After completion of the signal, the second half-step increment occurs and the digit becomes fully visible. The counter can be reset manually by means of a button. It can also be reset by means of a pneumatic signal. A counting signal may not arrive or be present during the resetting procedure.

Predetermining counter

- Subtracting counting mode
- Manual and pneumatic reset
- Protective cover

Predetermining counters count pneumatic signals backwards from a preset number. When zero is reached, the counter generates a pneumatic output signal. This output signal persists until the counter is reset. The counter is preset by pressing the reset button and simultaneously keying in the preset value. This value is retained when the counter is reset.

General technical da	nta					
Туре		Adding counter		Predetermining counter		
		PZA-A-B	PZA-E-C	PZV-E-C		
Constructional desig	n	Mechanical counter with pneuma	atic drive			
Type of mounting		3 through-holes in housing	Panel mounting			
Operating medium		Compressed air in accordance wi				
Note on operating/pi	lot medium	Operation with lubricated mediu	m not possible			
Pneumatic connectio	n					
Display ¹⁾		6-digit	6-digit	5-digit		
Reset		Pushbutton or pneumatic signal		·		
Response pressure						
Drive	[bar]	0.6 ±0.2	> 0.8	0.6 ±0.2		
Reset	[bar]	0.6 ±0.2	2	-		
Drop-off pressure						
Drive	[bar]	0.2 ±0.1	< 0.15	0.2 ±0.1		
Reset	[bar]	0.15 ±0.1	< 0.15	0.15 ±0.1		
Min. pulse length						
Drive	[ms]	10	8	10		
Reset	[ms]	180	150	180		
Min. pause period						
Drive	[ms]	15	10	15		
Reset	[ms]	50	50	50		
				•		
Materials		Housing: Plastic				
		Seals: Chloroprene				
Weight	[g]	155	70	150		

¹⁾ Digit size 4.5 mm

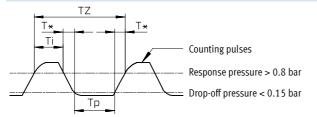
Operating and environmental conditions						
Туре		Adding counter		Predetermining counter		
		PZA-A-B	PZA-E-C	PZV-E-C		
Operating pressure	[bar]	2 8				
Min. reset pressure	[bar]	2	-	-		
Ambient temperature	[°C]	-10 +60	0 +60			

Counters PZA/PZV
Technical data

FESTO

Counting rate

Adding counter PZA-E-C



Max. pulse rate =
$$\frac{1}{TZ}$$

$$TZ = T_i + T_p + T^*$$
 $TZ = T_i + T^*$

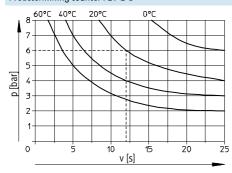
$$T_i$$
 = Min. pulse length T_p = Min. pause period

Depends on pressure and tubing length (values must

be determined empirically)

Counting speed v as a function of the operating pressure p

Predetermining counter PZV-E-C

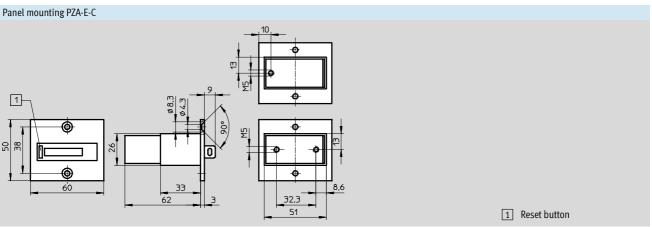


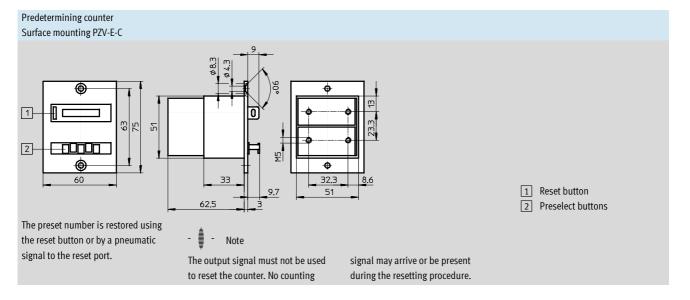
Intermittent operation The counter operates noncontinuously. The counting rate is constant right down to zero contact (high rate possible). A reset then follows.

Continuous operation The counter operates continuously at a constant rate. The interval between 2 counting signals is longer than the required reset time.

FESTO







Counters PZA/PZV Technical data

FESTO

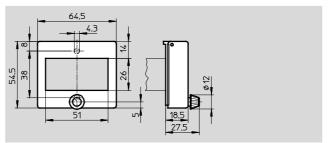
Ordering data				
			Part No.	Туре
Adding counter	Surface mounting	Z Y	14 992	PZA-A-B
	Panel mounting		8 606	PZA-E-C
Predetermining counter	Surface mounting	-Z	15 608	PZV-E-C

Counters PZA/PZV
Accessories **FESTO**

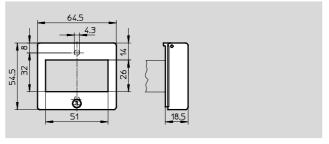
Protective cover with rotary knob PZ-SK-1 with lock PZ-SS-1

Protective cover for adding counter to protect against entry of dirt and water on the front panel







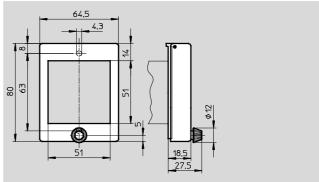


Ordering data		
	Part No.	Туре
Protective cover with rotary knob	14 662	PZ-SK-1
Protective cover with lock	13 965	PZ-SS-1

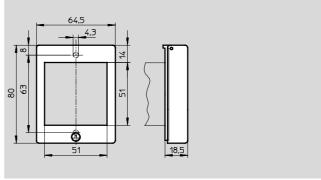
Protective cover with rotary knob PZ-SK-2 with lock PZ-SS-2 Protective cover for predetermining

counter to protect against entry of dirt and water on the front panel



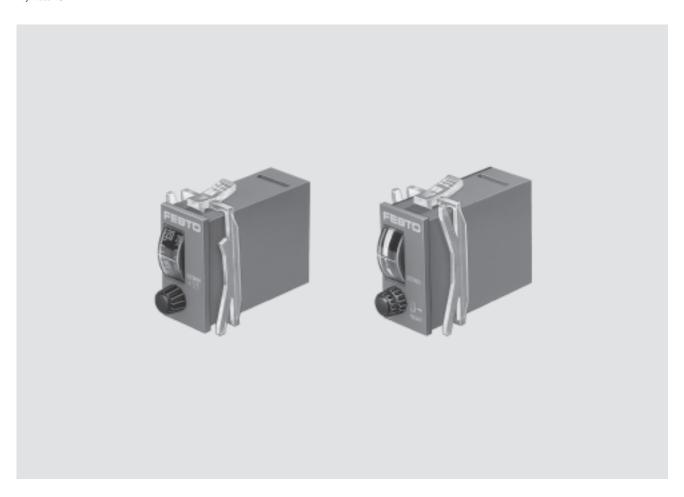






Ordering data		
	Part No.	Туре
Protective cover with rotary knob	14 663	PZ-SK-2
Protective cover with lock	13 966	PZ-SS-2

Key features



- Adjustable delay times
 - 0.2 ... 3 s
 - 2 ... 30 s
 - 8 ... 120 s
 - 20 ... 300 s
- Panel mounting
- Mounting on H-rail to EN 60715
- Protective cover

Pneumatic timer PZVT

The timer switches input pressure applied to port 1 through to port 2 after the preset delay time has expired.

Automatic reset module PZVT-AUT

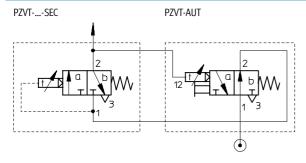
The reset module is used to automatically reset timers of type PZVT-...-SEC at the end of a preset time and to generate an output signal of defined duration for control system purposes. The timer can be reset manually by pulling the setting knob on the reset module. This allows the simple creation of pneumatic timer controls with automatically repeating time intervals.

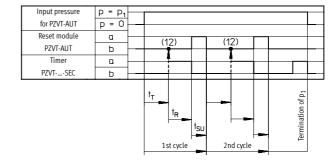
Technical data

General technical data								
Туре		Timer				Reset module		
		PZVT-3-SEC	PZVT-30-SEC	PZVT-120-SEC	PZVT-300-SEC	PZVT-AUT		
Constructional design		Mechanical sequence counter with pneumatic drive						
Type of mounting		Panel mounting						
Operating medium		Compressed air in accordance with ISO 8573-1:2010 [7:4:4]						
Note on operating/pilot medium		Operation with lubricated medium not possible						
Pneumatic connection		Female thread M5						
Standard nominal flow rate	[l/min]	50						
Adjustable delay times	[s]	0.2 3	2 30	8 120	20 300	0.2 2		
Repetition accuracy	[s]	±0.1	±0.3	±1.2	±3	±0.3		
Setting accuracy	[s]	±0.3	±0.6	±3	±6	-		
Pause period for reset	[ms]	≥ 200						
Protection class		IP54 to IEC 60529 with protective cover and panel frame						
Weight	[g]	45 50						
Material of housing		ABS						
Note on materials		RoHS-compliant RoHS-compliant						

Operating and environmental conditions						
Туре		PZVT-3-SEC	PZVT-30-SEC	PZVT-120-SEC	PZVT-300-SEC	PZVT-AUT
Operating pressure	[bar]	2 6				
Switch-on pressure	[bar]	≥ 1.6				
Switch-off pressure	[bar]	≤0.1				≤0.3
Ambient temperature	[°C]	-10 +60				-15 +60

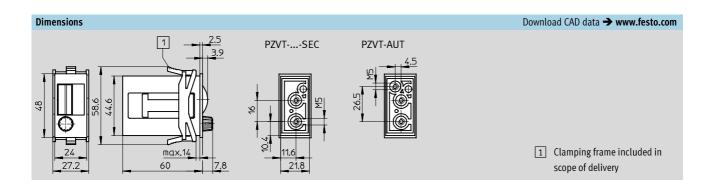
Example of application





- 1 = Supply port
- 2 = Working or outlet line
- 3 = Exhausts
- 12 = Pilot line

- t_T = Time preset range for timer type PZVT-...-SEC
- t_R = Switching delay time for reset module PZVT-AUT (0.2 ... 2 s)
- t_{SU} = Signal interruption period for reset module PZVT-AUT (\geq 300 ms)



Timers PZVT FESTO

Technical data

Ordering data			
			Part No. Type
Timer	0.2 3 s	12	158 495 PZVT-3-SEC
	2 30 s	: 	150 238 PZVT-30-SEC
	8 120 s	/ LTT V	177 616 PZVT-120-SEC
	20 300 s	·	150 239 PZVT-300-SEC
Reset module	0.2 2 s	12 T	158 496 PZVT-AUT

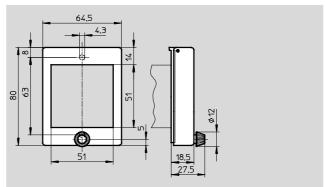
Timers PZVT FESTO

Accessories

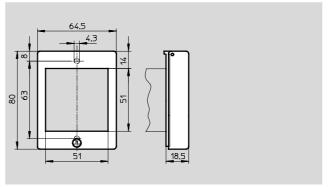
Protective cover with rotary knob PZ-SK-2 with lock PZ-SS-2

Protective cover for timers to protect against entry of dirt and water on the front panel







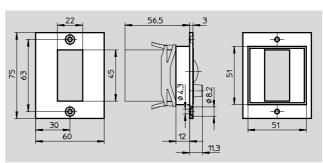


Ordering data		
	Part No.	Туре
Protective cover with rotary knob	14 663	PZ-SK-2
Protective cover with lock	13 966	PZ-SS-2

Panel frame PZVT-FR for panel mounting

Note on materials: RoHS-compliant





Ordering data		
	Part No.	Туре
Panel frame	150 241	PZVT-FR

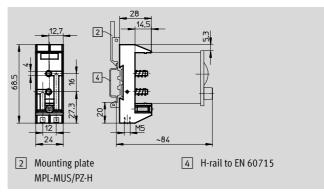
Timers PZVT FESTO

Accessories

Base PZVT-S-DIN

for mounting on H-rail to EN 60715





- 📗 - Note			
The base PZVT-S-DIN cannot be used			
for the reset module PZVT-AUT.			

 Ordering data

 Part No.
 Type

 Base
 150 240
 PZVT-S-DIN

Mounting plate MPL-MUS/PZ-H for H-rail to EN 60715



Ordering data		
	Part No.	Туре
Mounting plate for H-rail	19 135	MPL-MUS/PZ-H