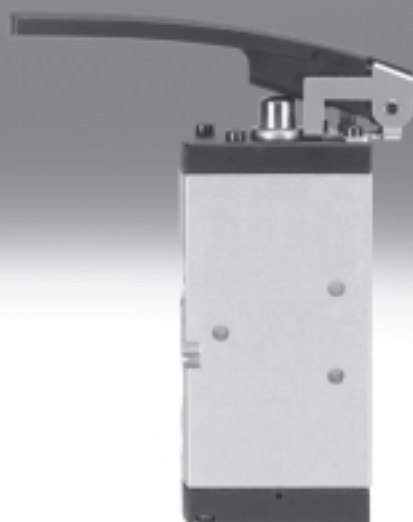


Valves VHEM, manually operated

FESTO



Valves VHEM, manually operated

FESTO

Key features



Innovative

- Small and compact for a wide range of pneumatic applications
- Numerous selectable valve functions: 3/2-way and 5/2-way functions
- With flow rates of up to 1,000 l/min, valves VHEM offer outstanding pneumatic performance for a wide range of applications
- Low weight
- Minimal actuating forces

Versatile

- Flexibility of the pneumatic working lines provides a practical solution to different requirements
- Round silencer for ducted exhaust air
- Suitable for vacuum in some cases
- Reverse operation possible in some cases
- Actuation: direct and piloted
- Pressure range from vacuum to 10 bar possible
- Design:
 - Pushbutton valve
 - Toggle lever valve
 - Hand lever valve
 - Finger lever valve
 - Foot valve

Reliable

- Durable thanks to proven piston spool and piston poppet valves
- Sturdy thanks to metal or plastic housing and connecting thread or connector

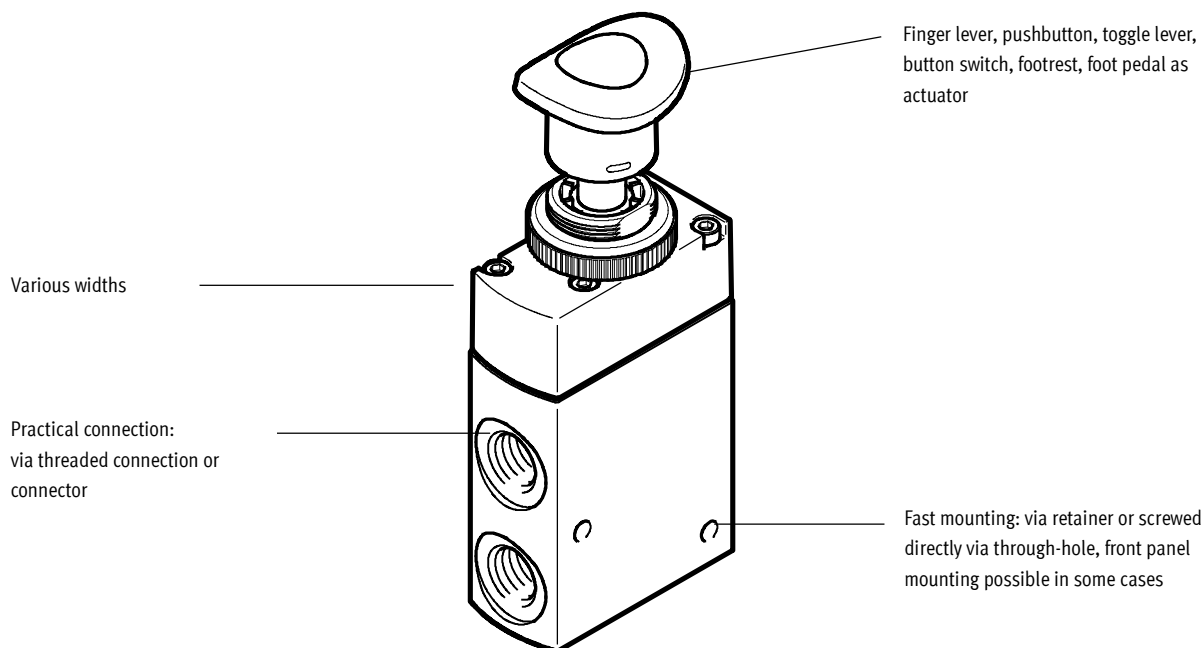
Easy to mount

- Front panel mounting or mounting on bracket

Valves VHEM, manually operated

Key features

FESTO



Equipment options

3/2-way valve

- Normally open/closed
- Mechanical spring
- Vacuum operation possible
- Pneumatically piloted or directly actuated
- Ducted exhaust air
- Detenting (bistable) or non-detenting (monostable)

5/2-way valve

- Pneumatic spring/mechanical spring
- Vacuum operation possible
- Reversible
- Pneumatically piloted or directly actuated
- Ducted exhaust air
- Detenting (bistable) or non-detenting (monostable)

Valve selection

→ Internet: www.festo.com

You order mechanically and manually operated valves using the order code:

Ordering system for valves

→ Internet: mechanically and manually operated directional control valves

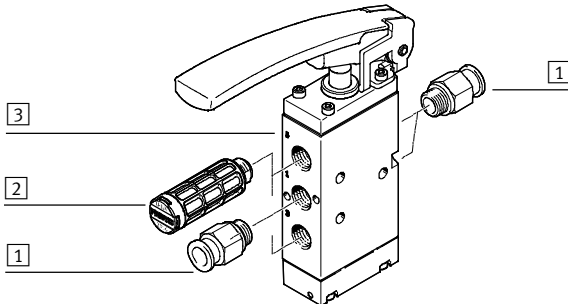
Valves VHEM, manually operated

Peripherals overview

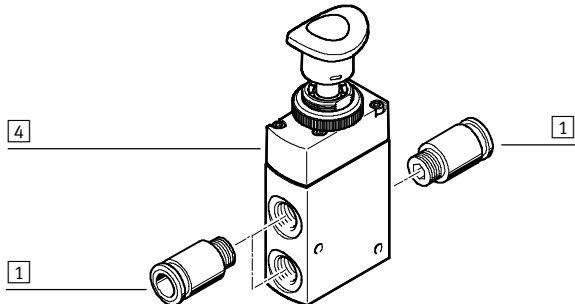
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Manually operated valves

Finger lever valve VHEM-L, 5/2-way



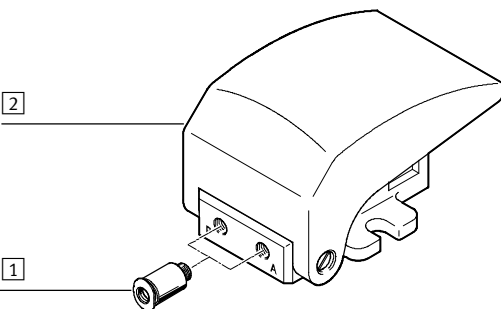
Pushbutton valve VHEM-P..., 3/2-way



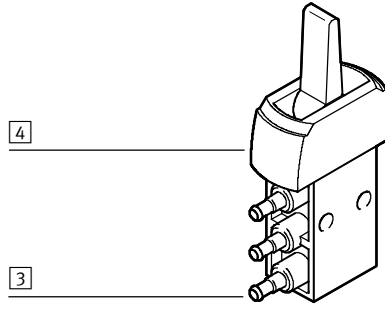
	Brief description	→ Page/Internet
1 Fitting	For supply air/exhaust ports (1, 3, 5) and working lines (2, 4)	31
2 Silencer	For exhaust ports (3, 5)	31
3 Finger lever valve	VHEM-L...	18
4 Pushbutton valve	VHEM-P...	9

Manually operated valves

Foot valve F-3_M5 ..., 3/2-way



Toggle lever valve KH/O-3-PK, 3/2-way



	Brief description	→ Page/Internet
1 Fitting	For supply air/exhaust ports (1, 3, 5) and working lines (2, 4)	31
2 Foot valve	F- ...	26
3 Tubing connector	For standard I.D. tubing	31
4 Toggle lever valve	KH/O-3-PK	16

Valves VHEM, manually operated

Key features

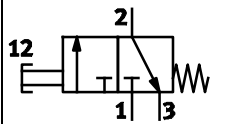
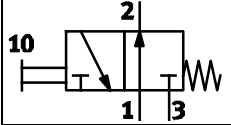
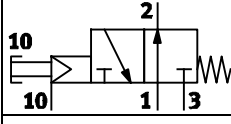
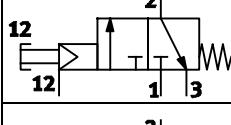
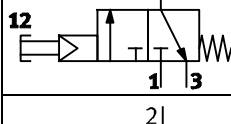
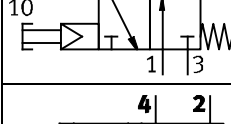
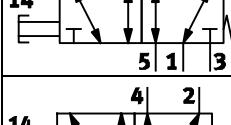
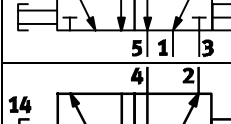
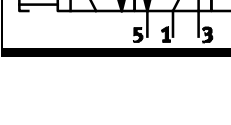
Manually operated valves

Manually operated valves are used in all industrial sectors, as well as in the commercial trades. They are used to

carry out simple processes such as clamping or closing safety doors. Depending on the desired actuation

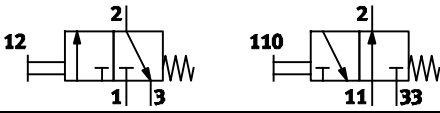
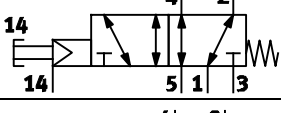
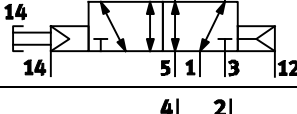
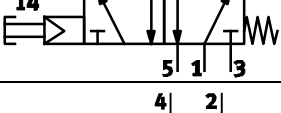
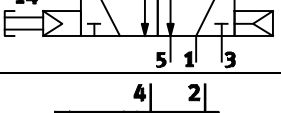
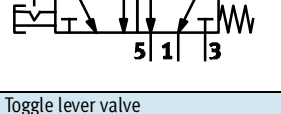
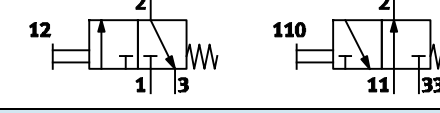
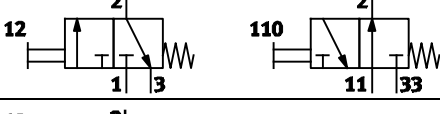
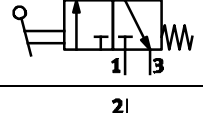
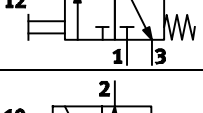
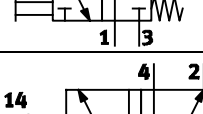
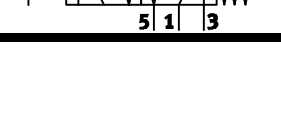
(pushing, rotating/swivelling or tilting), the valves are either detenting or non-detenting. The valves are directly

controlled in some cases or are pneumatically piloted.

Valve functions		
Circuit symbol	Type	Description
Pushbutton valve		
	VHEM-LT-M32C K-3-M5	3/2-way valve, monostable • Normally closed • Mechanical spring return • Suitable for vacuum
	VHEM-LT-M32U	3/2-way valve, monostable • Normally open • Mechanical spring return • Suitable for vacuum
	VHEM-PTCZ-M32U	3/2-way valve, monostable • Normally open • Mechanical spring return • Pneumatically piloted
	VHEM-PTCZ-M32C	3/2-way valve, monostable • Normally closed • Mechanical spring return • Pneumatically piloted
	VHEM-PTC-M32C	3/2-way valve, monostable • Normally closed • Pneumatically piloted • Mechanical spring return
	VHEM-PTC-M32U	3/2-way valve, monostable • Normally open • Pneumatically piloted • Mechanical spring return
	VHEM-P-M52-M	5/2-way valve, monostable • Reverse operation possible • Mechanical spring return • Suitable for vacuum
	VHEM-P-M52-E VHEM-L-M52-E	5/2-way valve, monostable • Reverse operation possible • (External) pneumatic spring return • Suitable for vacuum
	VHEM-P-M52-A VHEM-L-M52-A	5/2-way valve, monostable • Reverse operation not possible • (Internal) pneumatic spring return

Valves VHEM, manually operated

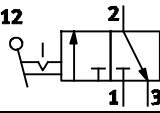
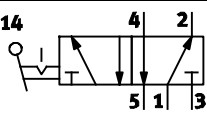
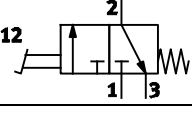
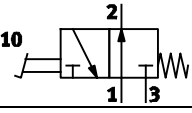
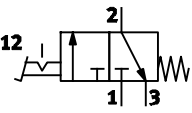
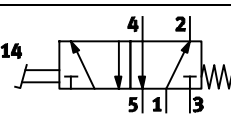
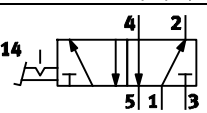
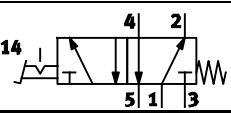
Key features

Valve functions		
Circuit symbol	Type	Description
Pushbutton valve		
	K/O-3-PK-3	3/2-way valve, monostable • Normally open/closed • Mechanical spring return
	VHEM-PCZ-M52-M	5/2-way valve, monostable • Pneumatically piloted • Reverse operation possible • Mechanical spring return
	VHEM-PCZ-M52-E	5/2-way valve, monostable • Pneumatically piloted • Reverse operation possible • (External) pneumatic spring return
	VHEM-PC-M52-M	5/2-way valve, monostable • Pneumatically piloted • Mechanical spring return
	VHEM-PC-M52-A	5/2-way valve, monostable • Pneumatically piloted • (Internal) pneumatic spring return
	VHEM-PA-B52	5/2-way valve, bistable • Detenting actuation • Reverse operation possible • Mechanical spring return • Suitable for vacuum
Toggle lever valve		
	KH/O-3-PK-3	3/2-way valve, monostable • Detenting actuation • Normally open/closed • Mechanical spring return
Finger lever valve		
	TH/O-3-PK-3	3/2-way valve, monostable • Normally open/closed • Mechanical spring return
	TH-3-M5	3/2-way valve, monostable • Normally closed • Mechanical spring return • Suitable for vacuum
	TH-3-1/4-B	3/2-way valve, monostable • Normally closed • Mechanical spring return
	THO-3-1/4-B	3/2-way valve, monostable • Normally open • Mechanical spring return
	VHEM-L-M52-M TH-5-1/4-B	5/2-way valve, monostable • Mechanical spring return • Suitable for vacuum

Valves VHEM, manually operated

Key features

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Valve functions		
Circuit symbol	Type	Description
Hand lever valve		
12 	H-3-1/4-B	3/2-way valve, bistable • Detenting actuation
14 	H-5-1/4-B	5/2-way valve, bistable • Detenting actuation
Foot valve, foot valve with detent		
12 	F-3-1/4-B	3/2-way valve, monostable • Normally closed • Mechanical spring return
10 	F-3-1/4-B	3/2-way valve, monostable • Normally open • Mechanical spring return
12 	FP-3-1/4-B FPB-3-1/4	3/2-way valve, monostable • Detenting actuation • Normally closed • Mechanical spring return
14 	F-5-1/4-B	5/2-way valve, monostable • Mechanical spring return
14 	FP-5-1/4-B	5/2-way valve, monostable • Detenting actuation
14 	FPB-5-1/4	5/2-way valve, monostable • Detenting actuation • Mechanical spring return

-  Note

A filter must be installed upstream of valves operated in vacuum mode. This prevents any foreign matter in the intake air getting into the valve (e.g. when operating a suction cup).

Valves VHEM, manually operated

FESTO

Type codes

VHEM		-	PTCZ	-	M32C	-	M	-	G14
Valve series									
VHEM	Manually operated valves								
Design									
Actuation									
L	Finger lever valve								
P	Pushbutton valve								
Design principle									
-	Piston spool								
T	Disk seat								
Actuation									
-	Directly actuated								
C	Pneumatically piloted								
Pilot air supply									
-	Internal								
Z	External								
Switching function									
-	Monostable valve								
A	Active (spring, bistable valve)								
X	Passive (air, bistable valve)								
Valve functions									
M32C	3/2-way valve, monostable, normally closed								
M32U	3/2-way valve, monostable, normally open								
B32	3/2-way valve, bistable								
M52	5/2-way valve, monostable								
B52	5/2-way valve, bistable								
Reset method									
-	None								
A	Internal pneumatic spring								
E	External pneumatic spring								
M	Mechanical spring								
Pneumatic connection									
G14	Thread G1/4								
G18	Thread G1/8								

Pushbutton valves VHEM

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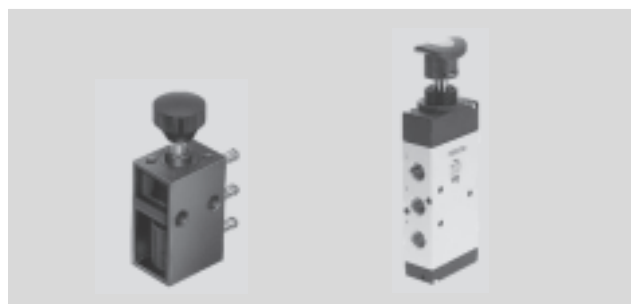
Technical data – Pushbutton valve, standard nominal flow rate 80 l/min

-  - Flow rate
80 ... 1,000 l/min

-  - Pressure
-0.95 ... 10 bar

-  - Temperature range
-10 ... +60 °C

Mounting either via through-hole or
on front panel (in the case of F-3-M5
with flange eyes)



General technical data				
Type	K/O-3-PK-3		K-3-M5	F-3-M5
Standard nominal flow rate [l/min] 1 → 2	80			
Valve function	3/2-way valve			
Design	Disk seat valve, directly actuated			
Pneumatic connection	PK-3 ¹⁾		M5	M5
Nominal size [mm]	2.5		2.0	2.0
Weight [g]	20		28	165
Actuating force [N]	–		23.0	7.0
• at 6 bar				
• with normally closed position [N]	24.0		–	–
• with normally open position [N]	17.0		–	–

1) PK-3=Barbed fitting for plastic tubing with 3 mm nominal diameter

Materials			
Type	K/O-3-PK-3	K-3-M5	F-3-M5
Seal	NBR		–
Housing	Plastic	Die-cast zinc	Die-cast zinc

Operating and environmental conditions			
Type	K/O-3-PK-3	K-3-M5	F-3-M5
Operating medium	Compressed air according to ISO 8573-1:2010 [7:-:-]		
Note about the operating/pilot medium	Lubricated operation possible (required during subsequent operation)		
Operating pressure range [bar]	0 ... 8	-0.95 ... 8	-0.95 ... 8
Ambient temperature [°C]	-10 ... +60		

Pushbutton valves VHEM



Technical data – Pushbutton valve, standard nominal flow rate 500 l/min

General technical data			
Type	VHEM-PTC ... G18	VHEM-P ... G18	VHEM-PC ... G18
Standard nominal flow rate [l/min] 1 → 2	500		
Valve function	3/2-way valve	5/2-way valve	
Reset method	Mechanical spring	Mechanical or pneumatic spring	
Design	Disk seat valve, piloted	Piston spool valve, directly actuated	Piston spool valve, piloted
Pneumatic connection	G1/8	G1/8	G1/8
Pilot air supply	Internal or external	–	Internal or external
Nominal size [mm]	4.0	4.0	4.0
Weight [g]	198	194	216
Actuating force [N]	28.0	26.0 ¹⁾ 39.0	28.0

1) Valve 26.0 with mechanical spring reset method, value 39.0 with pneumatic spring reset method

Materials	
Seal	NBR
Housing	Anodised wrought aluminium alloy
Note on materials	RoHS-compliant

Operating and environmental conditions					
Type	VHEM-PTC ... G18	VHEM-P ... G18		VHEM-PC ... G18	
Operating medium	Compressed air to ISO 8573-1:2010 [7:-:-]				
Note about the operating/ pilot medium	Lubricated operation possible (required during subsequent operation)				
Operating pressure range [bar]					
N/C valves	3.5 ... 8	–		–	
N/O valves	4.5 ... 8	–0.95 ... 10 ¹⁾	2.5 ... 10 ²⁾	–0.95 ... 10 ¹⁾	2.5 ... 10 ²⁾
Temperature of medium [°C]	–10 ... +60				
Ambient temperature [°C]	–10 ... +60				

- 1) Suitable for vacuum, mechanical spring or external pneumatic spring reset method (in the type codes Reset method M: Mechanical spring or E: External pneumatic spring)
2) Not suitable for vacuum, internal pneumatic spring reset method (in the type codes Reset method A: Internal pneumatic spring)

Pushbutton valves VHEM

FESTO

Technical data – Pushbutton valve, standard nominal flow rate 1,000 l/min

General technical data			
Type	VHEM-P ... G14		VHEM-PC ... G14
Standard nominal flow rate [l/min] 1 → 2	1,000		
Valve function	5/2-way valve		
Reset method	Mechanical or pneumatic spring		
Design	Piston spool valve, directly actuated		Piston spool valve, piloted
Pneumatic connection	G $\frac{1}{4}$		G $\frac{1}{4}$
Pilot air supply	–		Internal or external
Nominal size [mm]	6.0		6.0
Weight [g]	366		346
Actuating force [N]	39.0		29.5

1) Value 145.0 with normally open valve, value 105.0 with normally closed valve

Materials	
Seal	NBR
Housing	Anodised wrought aluminium alloy
Note on materials	RoHS-compliant

Operating and environmental conditions			
Type	VHEM-P ... G14		VHEM-PC ... G14
Operating medium	Compressed air to ISO 8573-1:2010 [7:-:-]		
Note about the operating/ pilot medium	Lubricated operation possible (required during subsequent operation)		
Operating pressure range [bar]	–0.95 ... 10 ¹⁾	2.5 ... 10 ²⁾	–0.95 ... 10 ¹⁾ 2.5 ... 10 ²⁾
Temperature of medium [°C]	–10 ... +60		
Ambient temperature [°C]	–10 ... +60		

1) Suitable for vacuum, mechanical spring or external pneumatic spring reset method (in the type codes Reset method M: Mechanical spring or E: External pneumatic spring)

2) Not suitable for vacuum, internal pneumatic spring reset method (in the type codes Reset method A: Internal pneumatic spring)

Pushbutton valves VHEM

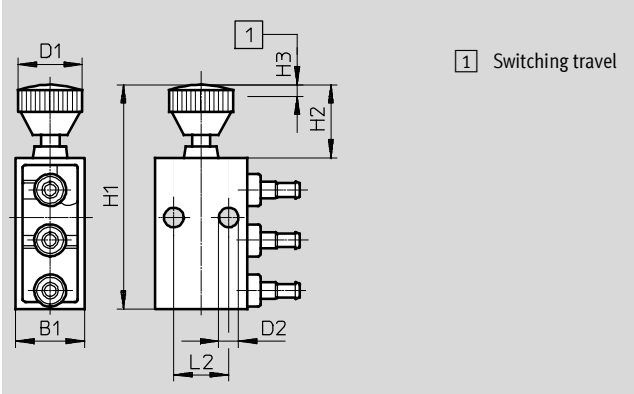
Technical data

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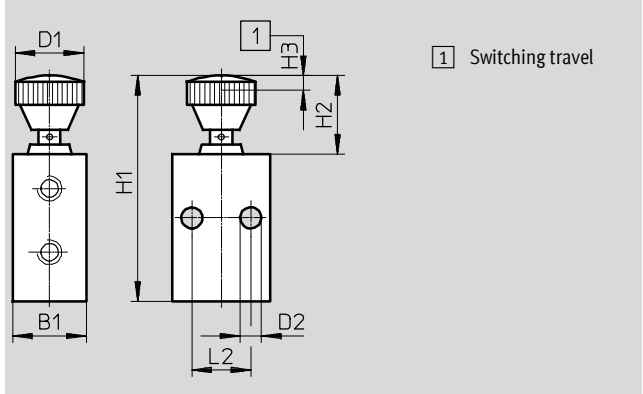
Dimensions

Download CAD data → www.festo.com

Pushbutton valve K/O-3-PK-3

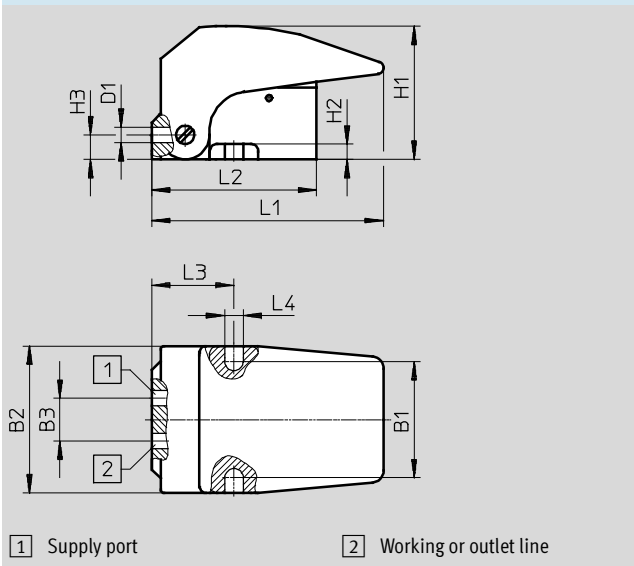


Pushbutton valve K-3-M5

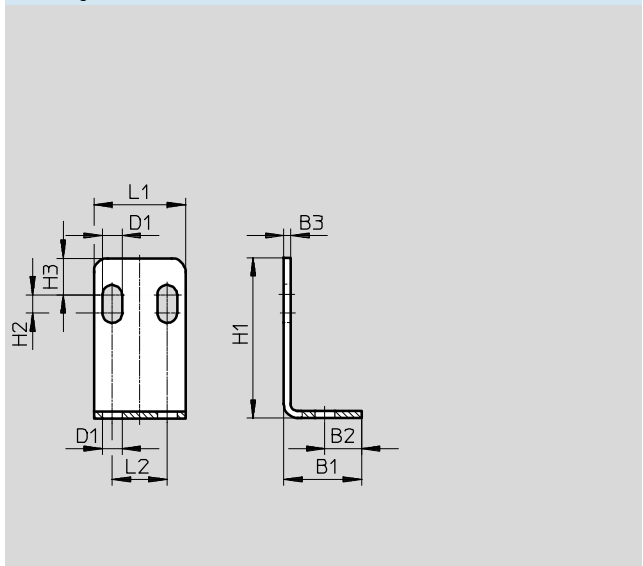


Pushbutton valve	B1	D1	D2	H1	H2	H3	L2
K/O-3-PK-3	15	14	4.3	49	16	2.5	12
K-3-M5	15	14	4.3	46	16	3	12

Pushbutton valve F-3-M5



Mounting bracket HV-M5



	B1	B2	B3	D1	H1	H2	H3	L1	L2	L3	L4
Pushbutton valve F-3-M5	38	48	15	M5	43	5	7.5	76.5	54	27	6.5
Mounting bracket HV-M5	17	8	1.5	4.3	35	4	8	20	12	-	-

Pushbutton valves VHEM

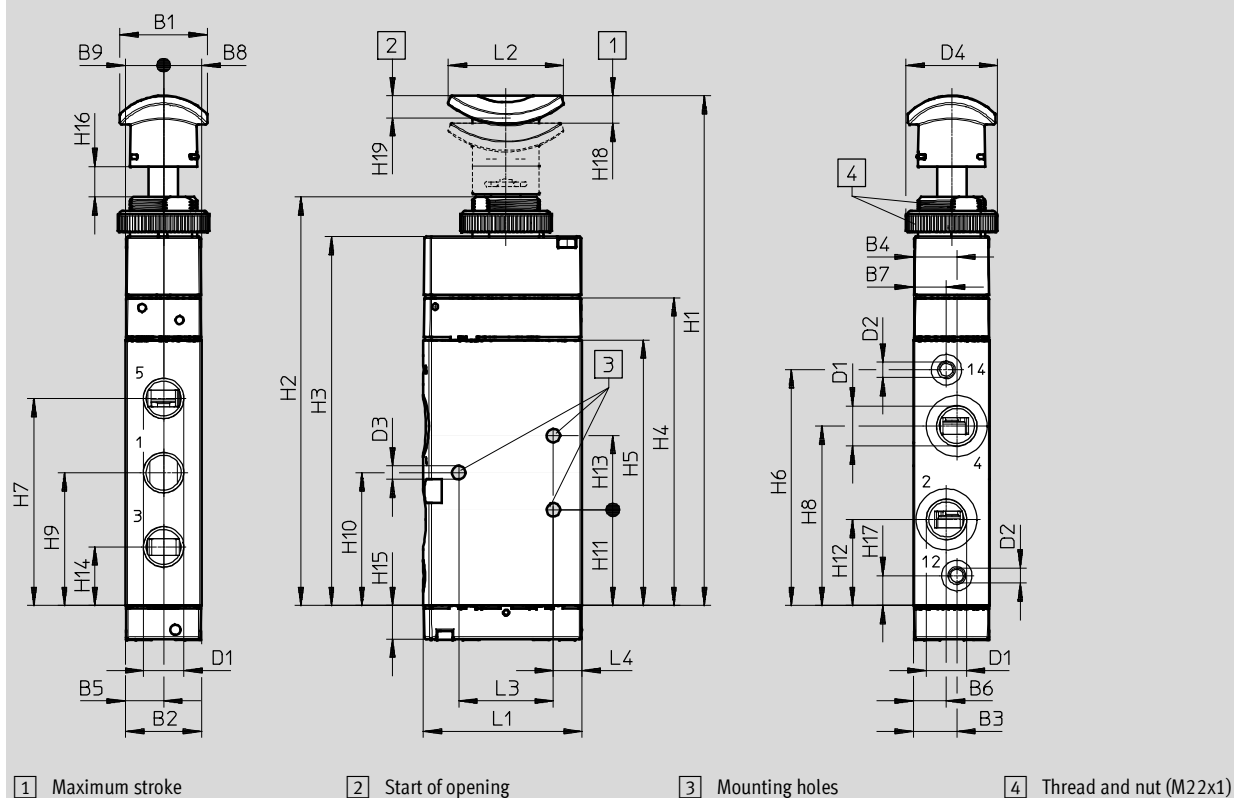
Technical data

FESTO

Dimensions

Download CAD data → www.festo.com

Pushbutton valve VHEM-PC ... 52 ... G ...



Pushbutton valve	B1	B2	B3	B4	B5	B6	B7	B8	B9	D1	D2	D3	D4	L1	L2	L3	L4
VHEM-PC...52...G14	28.5	25	14.2	14.2	12.5	10.8	10.8	9.5	9.5	G $\frac{1}{4}$	M5	4.4	30	52.1	37.8	31	9.5
VHEM-PC...52...G18	28.5	20	11.5	11.5	10	8.5	8.5	7.5	7.5	G $\frac{1}{8}$	M5	4.4	30	41.7	37.8	22	10

Pushbutton valve	H1	H2	H3	H4	H5	H6	H7	H8	H9	H10
VHEM-PC...52...G14	167	133.8	120.8	100.8	87	77.2	67.8	58.8	43.5	43.5
VHEM-PC...52...G18	144	110.8	97.8	77.8	64	54.7	49.5	41.8	32	32

Pushbutton valve	H11	H12	H13	H14	H15	H16	H17	H18	H19
VHEM-PC...52...G14	31.4	28.2	24.3	19.2	11	10	9.8	9	7.2
VHEM-PC...52...G18	23	22.3	18	14.5	11.8	10	9.3	9	7.2

Pushbutton valves VHEM

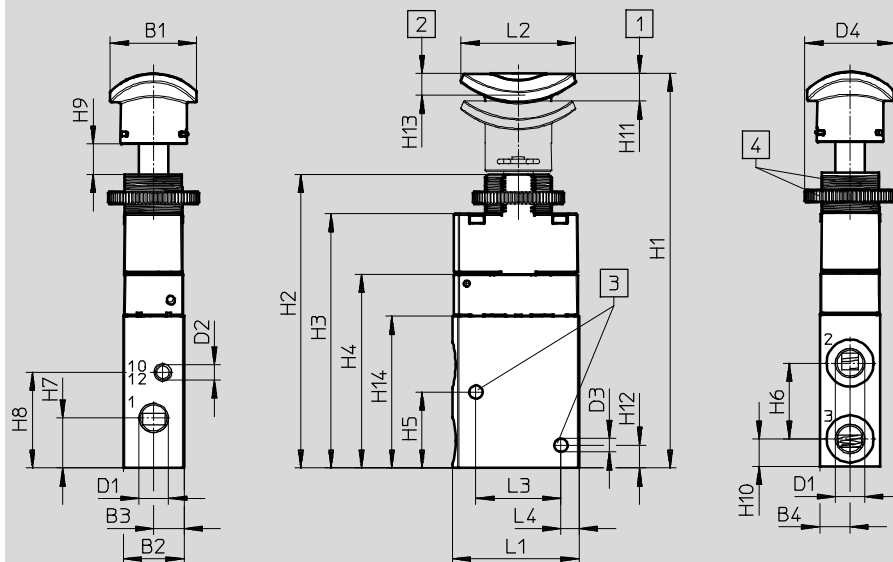
Technical data

FESTO

Dimensions

Download CAD data → www.festo.com

Pushbutton valve VHEM-PTC ... 32 ... G ...



- 1 Maximum stroke
 2 Start of opening
 3 Mounting holes
 4 Thread and nut (M22x1)

Pushbutton valve	B1	B2	B3	B4	D1	D2	D3	D4	L1	L2	L3	L4
VHEM-PTC...32...G18	28.5	20	10	10	G $\frac{1}{8}$	M5	4.4	30	41.7	37.8	28	6

Pushbutton valve	H1	H2	H3	H4	H5	H6	H7	H8	H9	H10	H11	H12	H13	H14
VHEM-PTC...32...G18	130	96.8	83.8	63.8	26	25	16.5	31.5	10	9	9	8.5	7.2	50

Pushbutton valves VHEM

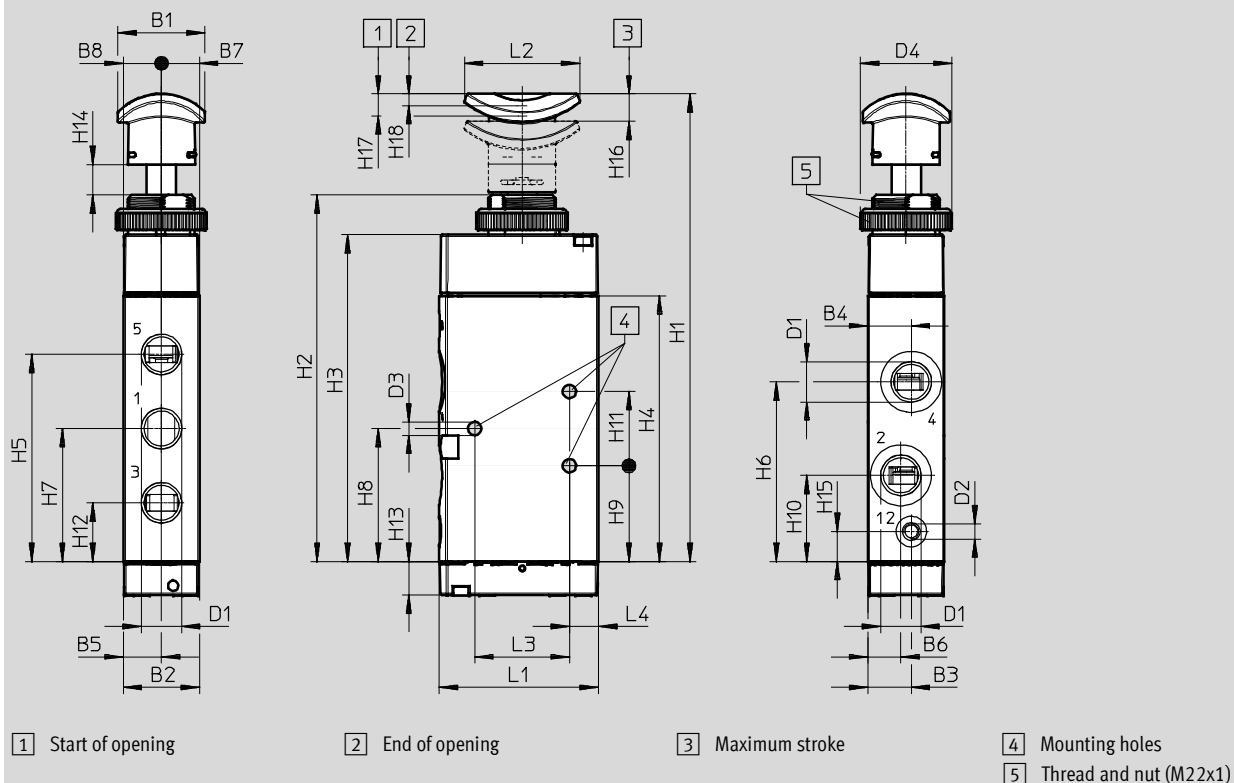
Technical data – Pushbutton valve

FESTO

Dimensions

Download CAD data → www.festo.com

Pushbutton valve VHEM-P- ... 52 ... G ...



Pushbutton valve	B1	B2	B3	B4	B5	B6	B7	B8	D1	D2	D3	D4	L1	L2	L3	L4	H1	H2
VHEM-P...52...G14	28.5	25	14.2	14.2	12.5	10.8	9.5	9.5	G1/4	M5	4.4	30	52.1	37.8	31	9.5	153.2	120
VHEM-P...52...G18	28.5	20	11.5	11.5	10	8.5	7.5	7.5	G1/8	M5	4.4	30	41.7	37.8	25	7	130.2	97

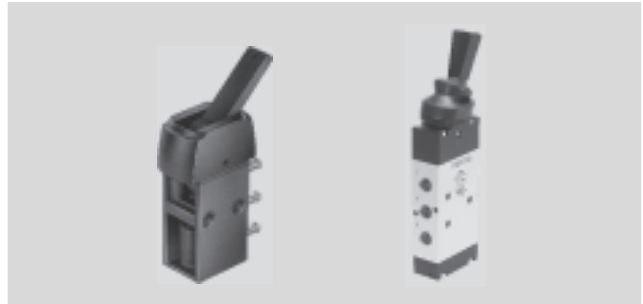
Pushbutton valve	H3	H4	H5	H6	H7	H8	H9	H10	H11	H12	H13	H14	H15	H16	H17	H18
VHEM-P...52...G14	107	87	67.8	58.8	43.5	43.5	31.4	28.2	24.3	19.2	11	10	9.8	9	5.3	3.8
VHEM-P...52...G18	84	64	49.5	41.8	32	32	23	22.3	18	14.5	11.8	10	9.3	7.5	4.5	3.2

Toggle lever valves VHEM

FESTO

Technical data – Toggle lever valve, 80 l/min standard nominal flow rate

-  - Flow rate
80 l/min
 -  - Pressure
0 ... 8 bar
 -  - Temperature range
-10 ... +60 °C
- Mounting either via through-hole or on front panel



General technical data		
Type	KH/O-3-PK-3	
Standard nominal flow rate [l/min] 1 → 2	80	
Valve functions	3/2-way valve	
Design	Disk seat valve, directly actuated	
Pneumatic connection	PK-3 ¹⁾	
Nominal size [mm]	2.5	
Weight [g]	20	
Actuating force [N]	–	
• at 6 bar		
• with normally closed [N]	7.5	
• with normally open [N]	6.5	

1) PK-3=Barbed fitting for plastic tubing with 3 mm nominal diameter

Materials	
Seal	Nitrile rubber
Housing	Plastic

Operating and environmental conditions	
Operating medium	Compressed air to ISO 8573-1:2010 [7:-:-]
Note about the operating/ pilot medium	Lubricated operation possible (required during subsequent operation)
Operating pressure range [bar]	0 ... 8
Ambient temperature [°C]	-10 ... +60

Toggle lever valves VHEM

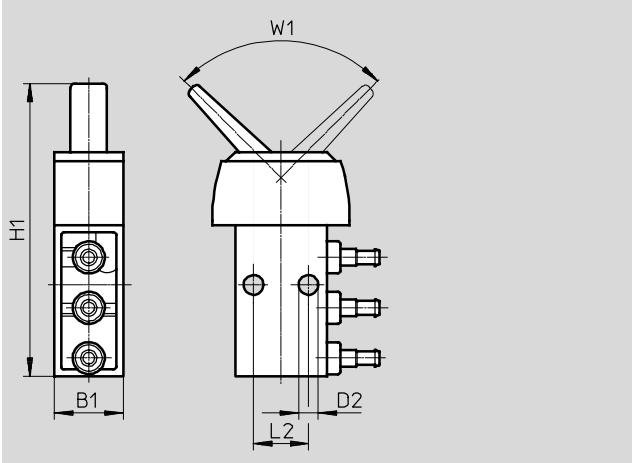
Technical data

FESTO

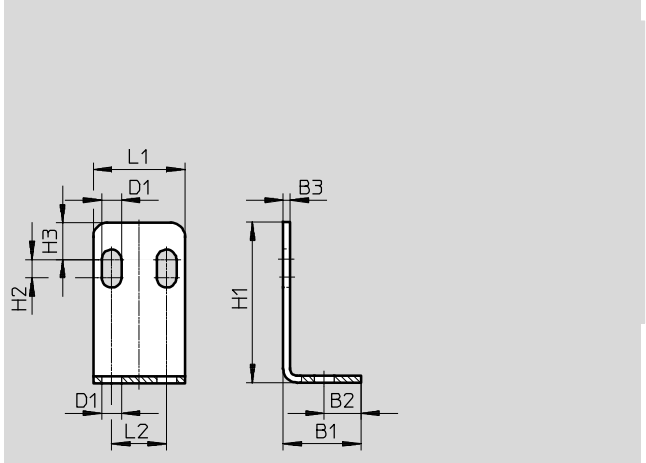
Dimensions

Download CAD data → www.festo.com

Toggle lever valve KH/O-3-PK-3



Mounting bracket HV-M5



	B1	B2	B3	D1	D2	H1	H2	H3	L1	L2	W1
Toggle lever valve KH/O-3-PK-3	15	–	–	–	4.3	64	–	–	–	12	90°
Mounting bracket HV-M5	17	8	1.5	4.3	–	35	4	8	20	12	–

Finger lever valves VHEM

FESTO

Technical data – Finger lever valve, standard nominal flow rate 80 ... 600 l/min

-  Flow rate
80 ... 1,000 l/min

Mounting either via through-hole or
on front panel

-  Pressure
-0.95 ... 10 bar

-  Temperature range
-10 ... +60 °C



General technical data					
Type	TH/O-3-PK-3	TH-3-M5	TH-5-1/4-B	TH-3-1/4-B	THO-3-1/4-B
Standard nominal flow rate [l/min] 1 → 2	80		550	600	
Valve function	3/2-way valve		5/2-way valve	3/2-way valve	
Design	Disk seat valve, directly actuated		Disk seat valve, directly actuated	Disk seat valve, directly actuated	
Pneumatic connection	PK-3 ¹⁾	M5	G1/4	G1/4	G1/4
Nominal size [mm]	2.5	2.0	7.0	7.0	7.0
Weight [g]	18	37	320	210	210
Actuating force [N]	–	8.0	24.0	6.7	17.0
• at 6 bar					
• with normally closed position	[N]	8.0	–	–	
• with normally open position	[N]	6.0	–	–	

1) PK-3=Barbed fitting for plastic tubing with 3 mm nominal diameter

Materials					
Type	TH/O-3-PK-3	TH-3-M5	TH-5-1/4-B	TH-3-1/4-B	THO-3-1/4-B
Seal	NBR				
Housing	Plastic	Die-cast zinc	Die-cast aluminium		

Operating and environmental conditions					
Type	TH/O-3-PK-3	TH-3-M5	TH-5-1/4-B	TH-3-1/4-B	THO-3-1/4-B
Operating medium	Compressed air to ISO 8573-1:2010 [7:-:-]				
Note about the operating/ pilot medium	Lubricated operation possible (required during subsequent operation)				
Operating pressure range [bar]	0 ... 8	-0.95 ... 8	-0.95 ... 10		
Ambient temperature [°C]	-10 ... +60				

Finger lever valves VHEM

FESTO

Technical data – Finger lever valve, standard nominal flow rate 500 ... 1,000 l/min

General technical data						
Type	VHEM-LT		VHEM-L	VHEM-L ... M	VHEM-L	VHEM-L ... M
Standard nominal flow rate [l/min] 1 → 2	500	1,000	500		1,000	
Valve function	3/2-way valve	3/2-way valve	5/2-way valve		5/2-way valve	
Reset method	Mechanical spring	Mechanical spring	Pneumatic spring	Mechanical spring	Pneumatic spring	Mechanical spring
Design	Disk seat valve, directly actuated	Disk seat valve, directly actuated	Piston spool valve, directly actuated	Piston spool valve, directly actuated	Piston spool valve, directly actuated	Piston spool valve, directly actuated
Pneumatic connection	G $\frac{1}{8}$	G $\frac{1}{4}$	G $\frac{1}{8}$	G $\frac{1}{8}$	G $\frac{1}{4}$	G $\frac{1}{4}$
Pilot air supply	–	–	–	–	–	–
Nominal size [mm]	4.0	6.0	4.0	4.0	6.0	6.0
Weight [g]	148	216	164	164	336	336
Actuating force [N]	23.5 ¹⁾ 34.7	31.0 ²⁾ 47.4	10.2	6.8	23.8	12.8

1) Value 23.5 with normally closed valve, value 34.7 with normally open valve

2) Value 31.0 with normally closed valve, value 47.4 with normally open valve

Materials	
Seal	NBR
Housing	Anodised wrought aluminium alloy
Note on materials	RoHS-compliant

Operating and environmental conditions						
Type	VHEM-LT		VHEM-L	VHEM-L ... M	VHEM-L	VHEM-L ... M
Operating medium	Compressed air to ISO 8573-1:2010 [7:-:-]					
Note about the operating/pilot medium	Lubricated operation possible (required during subsequent operation)					
Operating pressure range	[bar]	–0.95 ... 10	–0.95 ... 10 ¹⁾	–0.95 ... 10 ¹⁾	–0.95 ... 10 ¹⁾	–0.95 ... 10 ¹⁾
	[bar]		2.5 ... 10 ²⁾		2.5 ... 10 ²⁾	
Temperature of medium	[°C]	–10 ... +60				
Ambient temperature	[°C]	–10 ... +60				

1) Suitable for vacuum, mechanical spring or external pneumatic spring reset method (in the type codes Reset method M: Mechanical spring or E: External pneumatic spring)

2) Not suitable for vacuum, internal pneumatic spring reset method (in the type codes Reset method A: Internal pneumatic spring)

Finger lever valves VHEM

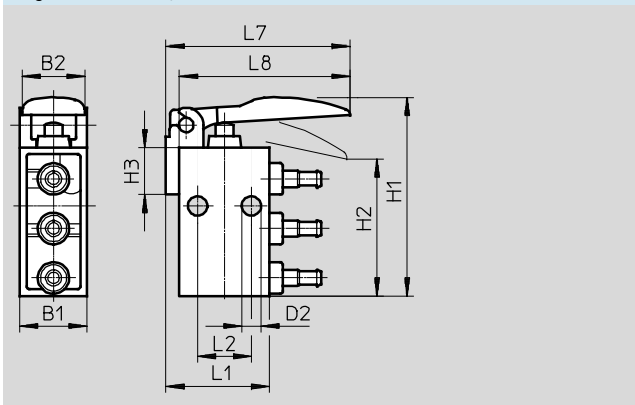
Technical data

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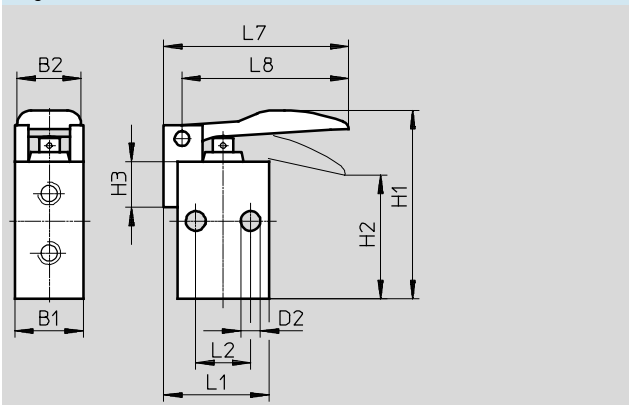
Dimensions

Download CAD data → www.festo.com

Finger lever valve TH/O-3-PK-3

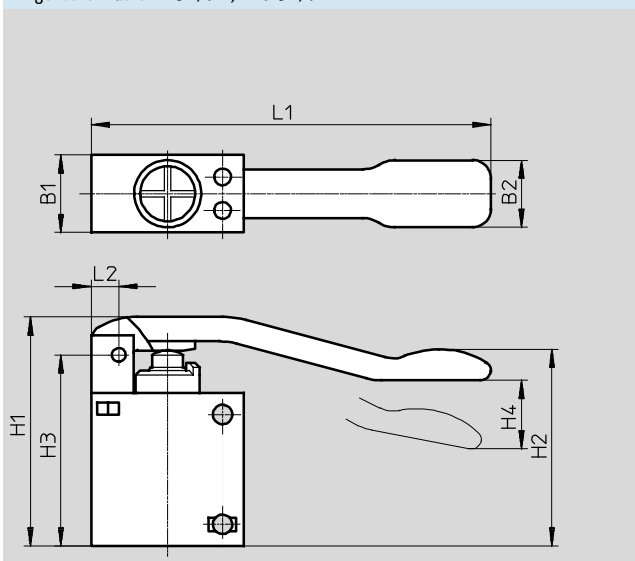


Finger lever valve TH-3-M5

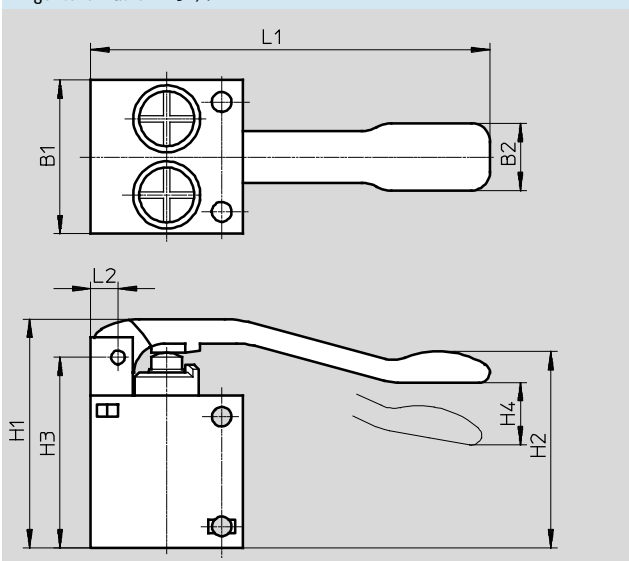


Finger lever valve	B1	B2	D2	H1	H2	H3	L1	L2	L7	L8
TH/O-3-PK-3	15	14	4.3	44.6	30.4	10.5	23	12	41	38
TH-3-M5	14.8	14	4.3	42	27	10	23	12	40.5	36.5

Finger lever valve TH-3-1/4-B, THO-3-1/4-B



Finger lever valve TH-5-1/4-B



Finger lever valve	B1	B2	H1	H2	H3	H4	L1	L2
TH-3-1/4-B, THO-3-1/4-B	25.4	22	75	68	62.5	23	131	9
TH-5-1/4-B	50.4	22	75	68	62.5	23	131	9

Finger lever valves VHEM

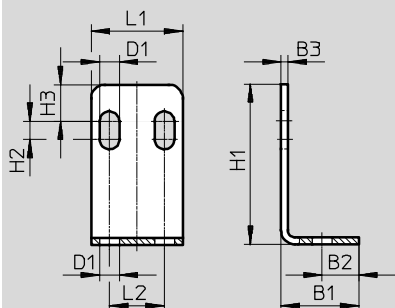
Technical data

FESTO

Dimensions

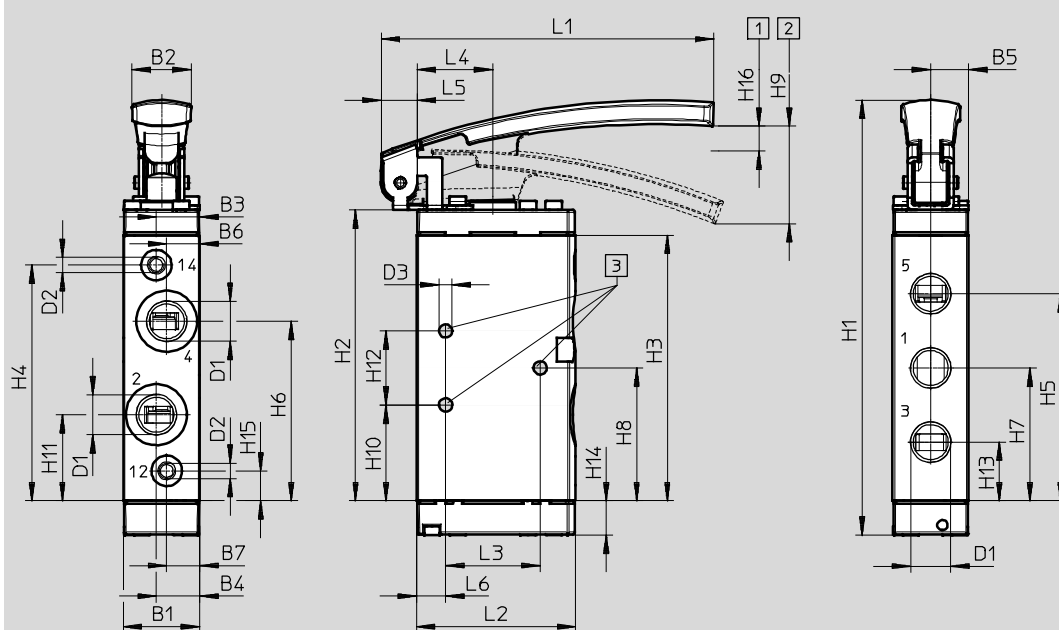
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Mounting bracket HV-M5



Mounting bracket	B1	B2	B3	D1	H1	H2	H3	L1	L2
HV-M5	17	8	1.5	4.3	35	4	8	20	12

Finger lever valve VHEM-L- ... 52 ... G14



1 Start of opening

2 Maximum stroke

3 Mounting holes

Finger lever valve	B1	B2	B3	B4	B5	B6	B7	D1	D2	D3	L1	L2	L3	L4	L5	L6
VHEM-L...52...G14	25	19.3	14.2	14.2	12.5	10.8	10.8	G $\frac{1}{4}$	M5	4.4	109.1	52.1	31	25	11.7	9.5

Finger lever valve	H1	H2	H3	H4	H5	H6	H7	H8	H9	H10	H11	H12	H13	H14	H15	H16
VHEM-L...52...G14	142.5	95.3	87	77.2	67.8	58.8	43.5	43.5	31.9	31.4	28.2	24.3	19.2	11.3	9.8	8.1

Finger lever valves VHEM

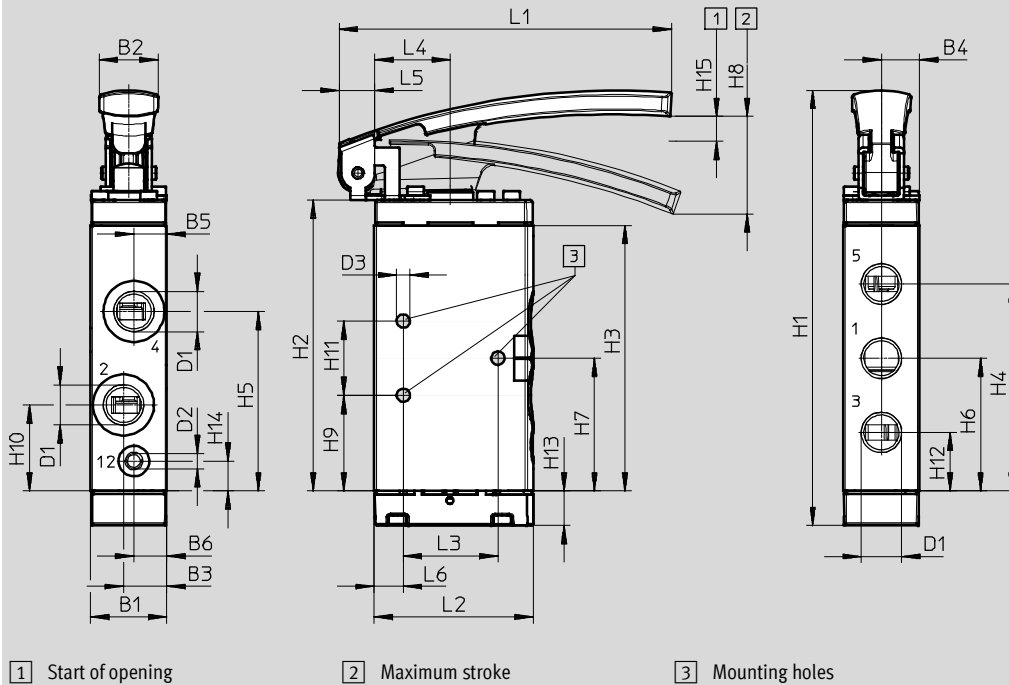
Technical data

FESTO

Dimensions

Download CAD data → www.festo.com

Finger lever valve VHEM-L- ... 52 ... G18



Finger lever valve	B1	B2	B3	B4	B5	B6	D1	D2	D3	L1	L2	L3	L4	L5	L6
VHEM-L...52...G18	20	19.3	11.5	8.5	8.5	8.5	G1/8	M5	4.4	108.6	41.7	25	20	10.5	7

Finger lever valve	H1	H2	H3	H4	H5	H6	H7	H8	H9	H10	H11	H12	H13	H14	H15
VHEM-L...52...G18	120.3	82.9	64	49.5	41.7	32	32	35.9	23	22.2	18	14.5	11.8	9.3	9.1

Finger lever valves VHEM

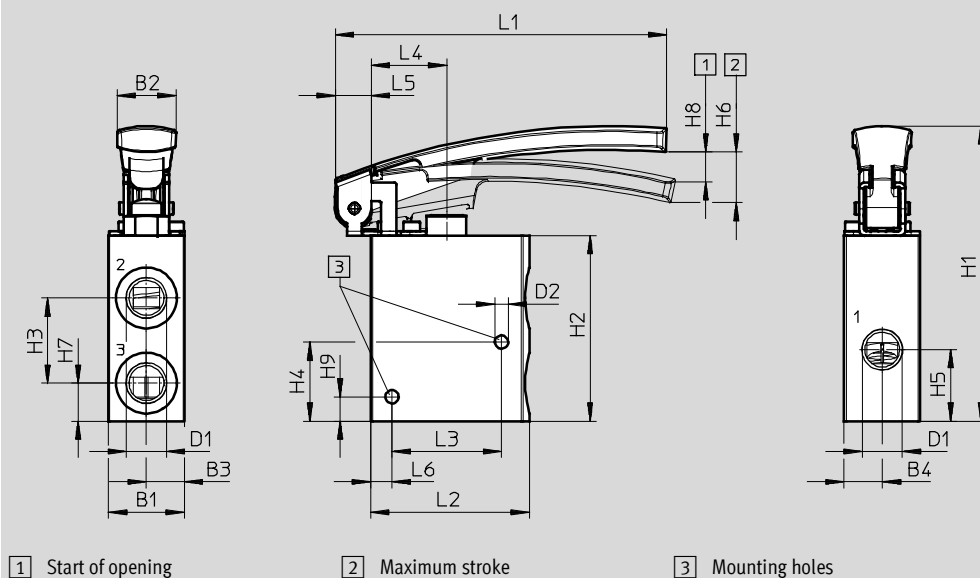
Technical data

FESTO

Dimensions

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Finger lever valve VHEM-LT... 32



Finger lever valve	B1	B2	B3	B4	D1	D2	L1	L2	L3	L4	L5	L6
VHEM-LT...32...G14	25	19.3	12.5	12.5	G $\frac{1}{4}$	4.4	109.1	52.1	36	25	11.7	7
VHEM-LT...32...G18	20	19.3	10	10	G $\frac{1}{8}$	4.4	108.5	41.7	28	20	10.4	6

Finger lever valve	H1	H2	H3	H4	H5	H6	H7	H8	H9
VHEM-LT...32...G14	97	61	28	26	23.5	16.6	12.5	9.8	8
VHEM-LT...32...G18	88.4	51	25	26	17.5	15.1	10	7.65	8.5

Hand lever valves VHEM

FESTO

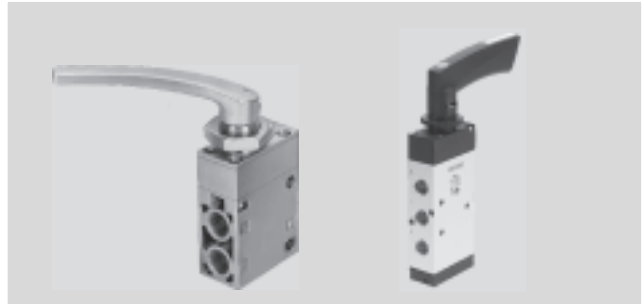
Technical data – Hand lever valve, standard nominal flow rate 550 ... 600 l/min

-  - Flow rate
550 ... 600 l/min

Mounting either via through-hole or
on front panel

-  - Pressure
-0.95 ... 10 bar

-  - Temperature range
-10 ... +60 °C



General technical data		
Type	H-5-1/4-B	H-3-1/4-B
Standard nominal flow rate [l/min] 1 → 2	550	600
Valve function	5/2-way valve	3/2-way valve
Design	Disk seat valve, directly actuated	Disk seat valve, directly actuated
Pneumatic connection	G1/4	G1/4
Nominal size [mm]	7.0	7.0
Weight [g]	510	320
Actuating force [N]	22.0	5.5

Materials	
Seal	NBR
Housing	Die-cast aluminium

Operating and environmental conditions	
Operating medium	Compressed air to ISO 8573-1:2010 [7:-:-]
Note about the operating/ pilot medium	Lubricated operation possible (required during subsequent operation)
Operating pressure range [bar]	-0.95 ... 10
Ambient temperature [°C]	-10 ... +60

Technical data

Download CAD data → www.festo.com

Hand lever valve H-5-1/4-B



Foot valves, foot valves with detent VHEM

FESTO

Technical data – Foot valve, standard nominal flow rate 550 ... 600 l/min

-  Flow rate
550 ... 600 l/min

Mounted via flange eyes on the
housing

-  Pressure
-0.95 ... 10 bar

-  Temperature range
-10 ... +60 °C



General technical data							
Type	FPB-3-1/4	F-5-1/4-B	FP-5-1/4-B	FPB-5-1/4	F-3-1/4-B	FO-3-1/4-B	FP-3-1/4-B
Standard nominal flow rate [l/min] 1 → 2	550				600		
Valve function	3/2-way valve	5/2-way valve			3/2-way valve		
Design	Disk seat valve, directly actuated	Disk seat valve, directly actuated	Disk seat valve, directly actuated	Disk seat valve, directly actuated	Disk seat valve, directly actuated	Disk seat valve, directly actuated	Disk seat valve, directly actuated
Pneumatic connection	G1/4	G1/4	G1/4	G1/4	G1/4	G1/4	G1/4
Nominal size [mm]	7.0	7.0	7.0	7.0	7.0	7.0	7.0
Weight [g]	610	705	1,845	725	595	595	1,760
Actuating force [N]	34.0	52.0	69.0	66.0	26.0	37.0	45.0

Materials	
Seal	NBR
Housing	Die-cast aluminium

Operating and environmental conditions	
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4]
Operating pressure range [bar]	-0.95 ... 10
Ambient temperature [°C]	-10 ... +60

Foot valves, foot valves with detent VHEM

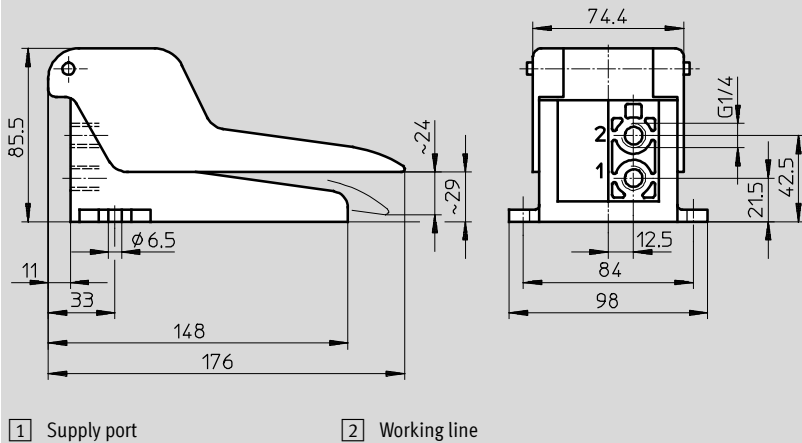
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Technical data

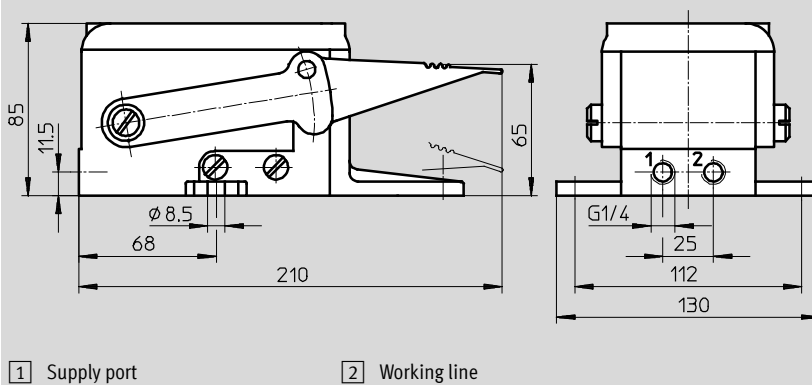
Dimensions

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Foot valve F, foot valve with detent FPB



Foot valve with detent FP



- - - Note

Foot valves with detent are actuated by means of a foot lever with mechanical detent.

The valve engages when it is first actuated, and when the foot lever is actuated again, the valve returns to its normal position.

Foot valves, foot valves with detent VHEM

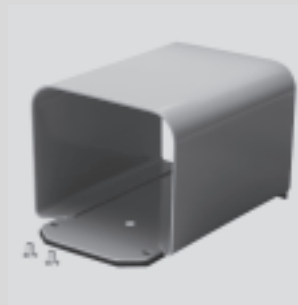
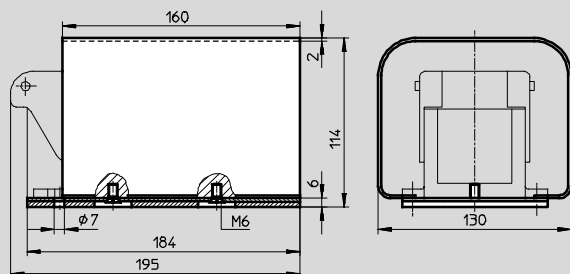
Accessories

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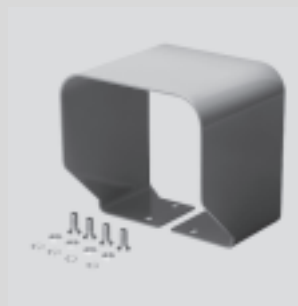
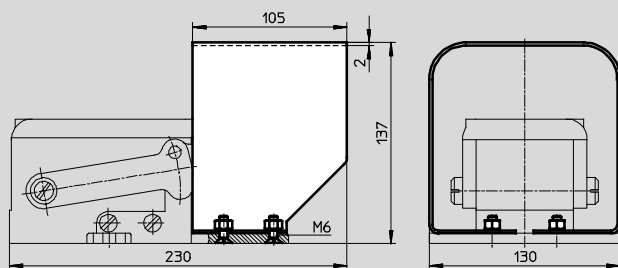
Dimensions

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Safety guard FH, for foot valve F and foot valve with detent FPB



Safety guard FPH-121, for foot valve with detent FP



Valves VHEM, manually operated

FESTO

Ordering data

Ordering data							
Nominal flow rate	Valve function	Description	Mechanical reset	Normal position	Pilot air ¹⁾	Part No.	Type
Pushbutton valve							
80 l/min	3/2-way valve, monostable	With PK-3, tubing connector	■	Open/closed	–	13793	K/O-3-PK3
		With M5 threaded connection	■	Closed	–	3660	K-3-M5
					–	4452	F-3-M5
500 l/min	3/2-way valve, monostable	–	■	Closed	Internal	558405	VHEM-PTC-M32C-M-G18
					External	558426	VHEM-PTCZ-M32C-M-G18
				Open	Internal	558425	VHEM-PTC-M32U-M-G18
					External	558411	VHEM-PTCZ-M32U-M-G18
	5/2-way valve, monostable	Suitable for vacuum, reversible	■	–	–	558414	VHEM-P-M52-M-G18
		Suitable for vacuum, reversible	–	–	–	558419	VHEM-P-M52-E-G18
		–	–	–	–	558418	VHEM-P-M52-A-G18
	5/2-way valve, bistable	Suitable for vacuum, reversible	■	–	–	558420	VHEM-PA-B52-G18
		–	–	–	–	–	–
1000 l/min	5/2-way valve, monostable	Suitable for vacuum, reversible	■	–	–	558421	VHEM-P-M52-M-G14
		Suitable for vacuum, reversible	–	–	–	558424	VHEM-P-M52-E-G14
		–	–	–	–	558423	VHEM-P-M52-A-G14
	5/2-way valve, bistable	Suitable for vacuum	■	–	–	558422	VHEM-PA-B52-G14
Toggle lever valve							
80 l/min	3/2-way valve, monostable	With PK-3, tubing connector	■	Open/closed	–	33003	KH/O-3-PK3

1) With piloted valves

Valves VHEM, manually operated

FESTO

Ordering data

Ordering data							
Nominal flow rate	Valve function	Description	Mechanical reset	Normal position	Pilot air ¹⁾	Part No.	Type
Finger lever valve							
80 l/min	3/2-way valve, monostable	With PK-3, tubing connector	■	Open/closed	–	13794	TH/O-3-PK3
			■	Closed	–	6758	TH-3-M5
500 l/min	3/2-way valve, monostable	Suitable for vacuum	■	Closed	–	563777	VHEM-LT-M32C-M-G18
				Open	–	563781	VHEM-LT-M32U-M-G18
	5/2-way valve, monostable	Suitable for vacuum	■	–	–	561323	VHEM-L-M52-M-G18
		–	–	–	–	561324	VHEM-L-M52-A-G18
		Reversible	–	–	–	561325	VHEM-L-M52-E-G18
550 l/min	5/2-way valve, monostable	–	■	Closed	–	8994	TH-5-1/4-B
600 l/min	3/2-way valve, monostable	–	■	Closed	–	8983	TH-3-1/4-B
		–	■	Open	–	8990	THO-3-1/4-B
1000 l/min	3/2-way valve, monostable	Suitable for vacuum	■	Closed	–	561326	VHEM-LT-M32C-M-G14
				Open	–	563977	VHEM-LT-M32U-M-G14
	5/2-way valve, monostable	Suitable for vacuum	■	–	–	563978	VHEM-L-M52-M-G14
		–	–	–	–	563979	VHEM-L-M52-A-G14
		Reversible	–	–	–	563980	VHEM-L-M52-E-G14
Hand lever valve							
600 l/min	3/2-way valve, bistable	–	–	–	–	8987	H-3-1/4-B
	5/2-way valve, bistable	–	–	–	–	8995	H-5-1/4-B
Foot valve							
550 l/min	3/2-way valve, bistable	Suitable for vacuum	■	–	–	526984	FPB-3-1/4
	5/2-way valve, bistable	Suitable for vacuum	■	–	–	526985	FPB-5-1/4
		Suitable for vacuum	■	–	–	8997	FP-5-1/4-B
	5/2-way valve, monostable	Suitable for vacuum	■	Open	–	8992	F-5-1/4-B
600 l/min	3/2-way valve, bistable	Suitable for vacuum	■	–	–	8986	FP-3-1/4-B
	3/2-way valve, monostable	Suitable for vacuum	■	Closed	–	8984	F-3-1/4-B
		Suitable for vacuum	■	Open	–	8988	FO-3-1/4-B

1) With piloted valves

Valves VHEM, manually operated

Accessories

FESTO

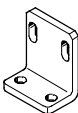
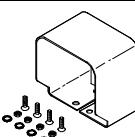
Ordering data					
	Description		Part No.	Type	PU ¹⁾
Push-in fitting with external hex					
	Connecting thread M5 for tubing O.D.	3 mm	153302	QSM-M5-3	10
		4 mm	153304	QSM-M5-4	10
		6 mm	153306	QSM-M5-6	10
	Connecting thread G ¹ / ₈ for tubing O.D.	4 mm	186095	QS-G ¹ / ₈ -4	10
			186264	QSM-G ¹ / ₈ -4	10
		6 mm	186096	QS-G ¹ / ₈ -6	10
			186265	QSM-G ¹ / ₈ -6	10
	Connecting thread G ¹ / ₄ for tubing O.D.	6 mm	186097	QS-G ¹ / ₄ -6	10
		8 mm	186099	QS-G ¹ / ₄ -8	10
		10 mm	186101	QS-G ¹ / ₄ -10	10
Push-in fitting with internal hex					
	Connecting thread M5 for tubing O.D.	3 mm	153313	QSM-M5-3-I	10
		4 mm	153315	QSM-M5-4-I	10
		6 mm	153315	QSM-M5-6-I	10
	Connecting thread G ¹ / ₈ for tubing O.D.	4 mm	186106	QS-G ¹ / ₈ -4-I	10
			186266	QSM-G ¹ / ₈ -4-I	10
		6 mm	186107	QS-G ¹ / ₈ -6-I	10
			186267	QSM-G ¹ / ₈ -6-I	10
		8 mm	186109	QS-G ¹ / ₈ -8-I	10
	Connecting thread G ¹ / ₄ for tubing O.D.	6 mm	186108	QS-G ¹ / ₄ -6-I	10
		8 mm	186110	QS-G ¹ / ₄ -8-I	10
10 mm		186112	QS-G ¹ / ₄ -10-I	10	
Tubing					
	Standard I.D. tubing, material: PL (packaging unit: 50 m)	Blue	3453	PL-3-BL	
		Black	4640	PL-3-SW	
	Standard I.D. tubing, material: PU (packaging unit: 50 m)	Blue	5732	PU-3-BL	
		Black	5731	PU-3-SW	
Silencer					
	Connecting thread	G ¹ / ₈	2307	U- ¹ / ₈	1
			161419	UC- ¹ / ₈	1
		G ¹ / ₄	2316	U- ¹ / ₄	1
			6842	U- ¹ / ₄ -B	1
			165004	UC- ¹ / ₄	1

1) Packaging unit

Valves VHEM, manually operated

Accessories

FESTO

Ordering data					
	Description	Part No.	Type	PU ¹⁾	
Mounting bracket					
	For valves with push-in connector and threaded connection	11 g	9634	HV-M5	1
		32 g	9635	HV-1/8	1
Safety guard					
	For foot valve F and foot valve with detent FPB	1,240 g	4500	FH	1
	For foot valve FP	670 g	2071	FPH-121	1
Actuator attachment					
	For stem actuated valve V/O-3-1/8, roller lever		4936	AR-01	1
	For stem actuated valve V/O-3-1/8, roller lever with idle return		4941	AL-01	1
	For roller lever valve R-3-M5, roller lever with mounting screws		6512	AR-05	1
	For roller lever valve with idle return L-3-M5, roller lever with idle return with mounting screws		6513	AL-05	1

1) Packaging unit